



AC SERVO DRIVES Σ -V SERIES



YASKAWA AC SERVO DRIVES SERIES

Yaskawa Σ -V Features

■ Highest performance for maximum efficiency

- optimised servomotors
- high resolution serial encoders
- servo amplifiers with ASICs (Application Specific Integrated Circuit)
- new intelligent algorithms
- precise and fast positioning
- vibrationless motion
- smooth running at lowest speed
- highest quality
- no manual adjustment required

■ User-friendly software for fast and easy set-up

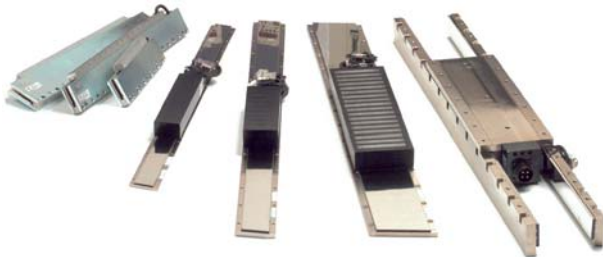
- set-up software "SigmaWin+"
- no expert know-how is necessary to achieve optimum setting results
- optimized autotuning function
- automatic filter function to suppress vibrations
- automatic adjustment of the servo amplifiers to a wide range of inertia ratios
- free download of the servo motor selection program "SigmaSize+"

■ Versatile communication with machine controllers

- embedded open fieldbus system MECHATROLINK-II
- via several open and ethernet based fieldbus systems

■ Compact and efficient: new design with many benefits

- re-designed servo motors
- number of parts was reduced by about 30%
- increased vibration resistance by 100% to 5G
- powerlosses down by 30%
- advanced winding technologies
- high performance magnets





Σ -V – New Servo-Drive Series from YASKAWA: highest accuracy, easiest set-up and unlimited connectivity

Σ -V is a servo pack, consisting of servo motors, servo amplifiers and a powerful set-up tool. Σ -V replaces the successful Σ -II series which has been available for several years now for a wide range of applications. Customers using the Σ -II products for their machines, will have sufficient time to implement the changeover to Σ -V.

The new Σ -V series offers rotary, direct drive and linear motors. The rotary servo motor range will be available in several performance categories between 0.1 and 15 kW. They cover all market demands with regard to compact size, high dynamics, high efficiency, low maintenance and outstanding reliability.

The most impressive feature of the Σ -V series is its positioning accuracy of up to 10 nm with standard products, while offering shortest positioning times. In addition, the well known autotuning function was optimised for the most sophisticated applications. Example: The new autotuning algorithm allows the perfect set-up of a two axes in super high performance machine in less than two hours – compared to more than eight hours needed by other products in the market.

In short, Σ -V offers precise positioning at highest speed, smooth, vibration-free operation and easiest start up. For machine builders this means:

- Shortest cycle time – highest throughput
- Better product quality
- Less machine wear
- Shortest initial set-up time
- lowest lifecycle cost

Suitable for many applications

The major benefits of Σ -V, such as precise and fast positioning, highest machine speed, vibrationless motion, smooth running at lowest speed, make Σ -V ideal for machines in the fields of electronics, semiconductors, packaging, printing and machine tools. The new Σ -V generation will also be a perfect match for the injection molding and metal forming industries, where high throughput and point-to-point positioning are decisive factors.

A Passion for Quality

Since the company was founded, Yaskawa has been aiming at total quality. And while continuous improvement of the manufacturing process certainly is an important aspect of quality, the concept of total quality comprises more: The quest for quality needs to be an integral part of the construction process. Quality cannot be added on afterwards by adopting special production processes. Every day, more than 6 million servo drives worldwide are running and a proof of the high quality and reliability of Yaskawa products.

Yaskawa is certified to ISO 9001 and the environmental management system standard ISO 14001. The Σ -V is CE-certified, cULus-listed and RoHS-conform.

International Standards



Safety Standards

EN954-1: Safety Category 3
IEC 61800-5-2: Safe Torque Off (STO)

RoHS Directive

RoHS Directive Stands for the EU directive on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment.



YASKAWA AC SERVO DRIVES SERIES

■ Superlative Performance

Operate your machinery faster and with higher precision than ever!

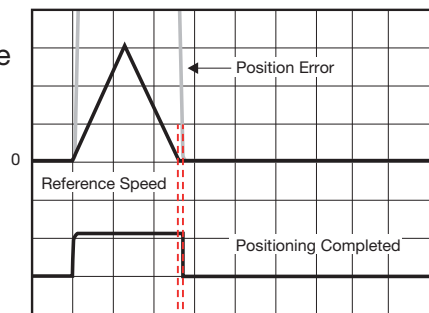
The Σ -V delivers the highest performance in the industry.

- The best amplifier response in the industry slashes settling time

In-house comparison: 1/12th



● Servo Adjustment Example




Settling Time 0 to 4 ms! (Σ -V)

- Enhanced vibration suppression

Existing functions to minimize vibration have been enhanced, and new ones added, improving tracking and further improving settling time. Vibration and noise during driving have also been cut, along with vibration at machine edges when stopping.

- Contributing to machine performance in conjunction with a medium-inertia motor

Small Capacity
SGMJV Series




Low Heating
Improved motor constants have reduced both losses and heating.

Better Tact Time
Peak torque has been boosted from 300% to 350%, contributing to shorter tact times

Ease of Use
Moment of inertia has been doubled in the same motor, reducing the load inertia ratio and boosting gain for faster settling

Medium Capacity
SGMGV Series



Compact Design
Smaller package and about 20% lighter, but with the same inertia as the conventional model. A small encoder connector is applied.

Improved Vibration Resistance
New coupling delivers typical 5G vibration resistance

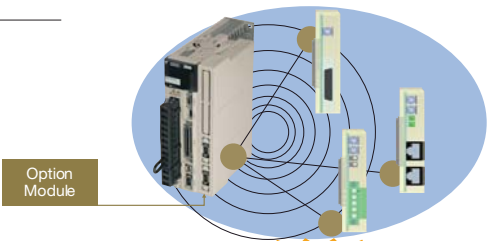
Resolution 1,048,576 pulses/revolution

■ Outstanding Expandability

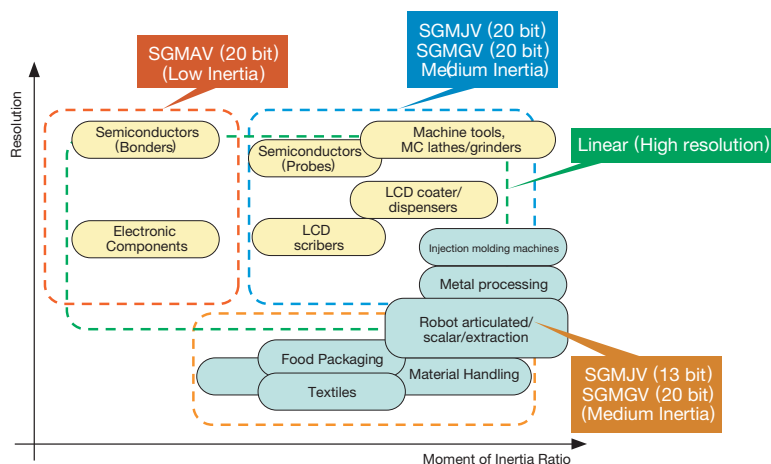
Use servos that really fit
into your system

A rich selection of models and
options to match your requirements

- Extensive variety of motors to match any machine
 - Medium-inertia servomotors → Improved control stability
 - Low-inertia servomotors → High-speed acceleration and deceleration
- Selection of servo actuators
 - Support for direct drive servomotors, linear servomotors and linear sliders
- Standard support for analog voltage/pulse train reference series or MECHATROLINK- II communications reference series
- Wide selection of option modules for various communication interfaces and feedback



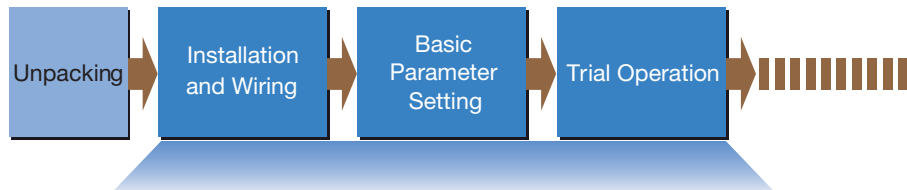
The first in the industry in Japan!
(as of April 2007)
- Compliant with applicable safety standards
 - Easy compliance with machine safety standards
- Motor line-up to handle a wide range of markets and applications



YASKAWA AC SERVO DRIVES SERIES

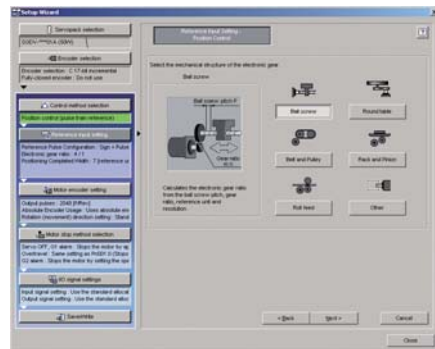
Simple Start-up

Making servo adjustment



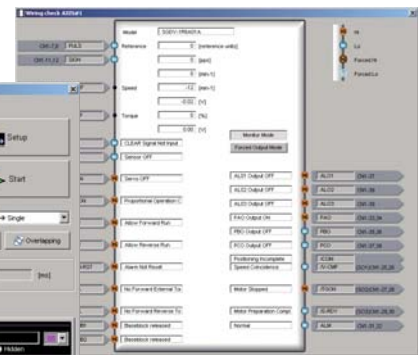
Faster setup

SigmaWin+



Setup Wizard
Simple parameter set-up with wizard-aided input

Wiring Check Function
The SigmaWin+ wiring check function checks your wiring in a single operation



Trace Function
Realtime trace of adjustment state means you can check instantly

USB1.1 Support

Full of handy functions for start-up and more effective operation!

Selection

Servomotor capacity selection software
SigmaJunmaSize+

Optimal selection for your application:
With consideration of moment of inertia, DB resistance, etc.



Free software download at: <http://www.yaskawa.eu.com/index.php?id=146>

Let the Σ -V series simplify your life!

Gain and Filter Adjustment

Operation

Simple Tuning

Get up and running quickly after hooking up the motor

New Tuning-less Function

Even without servo adjustment and with load changes, oscillation- and vibration-free drive is possible up to 20 times the load moment of inertia.

Settling time: 100 to 150 ms level

Minimize settling time with less vibration

New Advanced Autotuning

The reference filter and feedback gain adjustment functions have a new automatic feed forward gain adjustment for optimal adjustment performance. The friction compensation function automatically cancels out the effect of friction on machine characteristics.

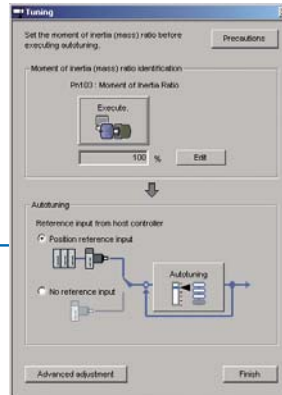
Settling time: 10 ms level

Fine-tuning is a must

New "One-parameter" Tuning

Fine-tuning can tweak machine performance to the max.

Settling time: 0 to 4 ms level



New Advanced Autotuning Window

Maintenance

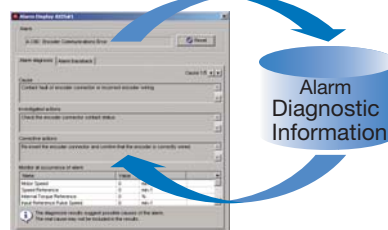
Faster Troubleshooting

PC tool

SigmaWin+

Alarm diagnostic function:

Presumes possible causes of the alarm and immediately displays suggested corrective actions.





■ Combinations of Σ -V Series SERVOPACK and Servomotor

| Rotary Servomotors | | | Rated Power [W] | Rated Torque [Nm] | SERVOPACKs | |
|--------------------------------------|------------------------------|-----------|-----------------|-------------------|---------------------|---------------------|
| | | | | | Three-phase 200 VAC | Three-phase 400 VAC |
| Medium inertia small capacity motor | Single-/ Three-phase 230 VAC | SGMJV-A5A | 50 | 0.159 | SGDV-R70A□1A | — |
| | | SGMJV-01A | 100 | 0.318 | SGDV-R90A□1A | — |
| | | SGMJV-02A | 200 | 0.637 | SGDV-1R6A□1A | — |
| | | SGMJV-04A | 400 | 1.27 | SGDV-2R8A□1A | — |
| | | SGMJV-08A | 750 | 2.39 | SGDV-5R5A□1A | — |
| Low inertia small capacity motor | Single-/ Three-phase 230 VAC | SGMAV-A5A | 50 | 0.159 | SGDV-R70A□1A | — |
| | | SGMAV-01A | 100 | 0.318 | SGDV-R90A□1A | — |
| | | SGMAV-C2A | 150 | 0.477 | SGDV-1R6A□1A | — |
| | | SGMAV-02A | 200 | 0.637 | | — |
| | | SGMAV-04A | 400 | 1.27 | SGDV-2R8A□1A | — |
| | | SGMAV-06A | 600 | 1.75 | SGDV-5R5A□1A | — |
| | | SGMAV-08A | 750 | 2.39 | | — |
| | | SGMAV-10A | 1000 | 3.18 | — | SGDV-120A□1A |
| Low inertia medium capacity motor | Three-phase 400 VAC | SGMSV-10 | 1000 | 3.18 | — | SGDV-3R5D□1A |
| | | SGMSV-15 | 1500 | 4.90 | — | SGDV-5R4D□1A |
| | | SGMSV-20 | 2000 | 6.36 | — | — |
| | | SGMSV-25 | 2500 | 7.96 | — | SGDV-8R4D□1A |
| | | SGMSV-30 | 3000 | 9.80 | — | SGDV-120D□1A |
| | | SGMSV-40 | 4000 | 12.6 | — | SGDV-170D□1A |
| | | SGMSV-50 | 5000 | 15.8 | — | |
| Medium inertia small capacity motor | Tree-phase 400 VAC | SGMEV-02 | 200 | 0.637 | — | SGDV-1R9D□1A |
| | | SGMEV-03 | 300 | 0.955 | — | SGDV-1R9D□1A |
| | | SGMEV-04 | 400 | 0.127 | — | SGDV-1R9D□1A |
| | | SGMEV-07 | 650 | 2.07 | — | SGDV-3R5D□1A |
| | | SGMEV-08 | 750 | 2.39 | — | SGDV-3R5D□1A |
| | | SGMEV-15 | 1500 | 4.77 | — | SGDV-5R4D□1A |
| Medium inertia medium capacity motor | Three-phase 400 VAC | SGMGV-03D | 300 | 1.56 | — | SGDV-1R9D□1A |
| | | SGMGV-05D | 450 | 2.86 | — | |
| | | SGMGV-09D | 850 | 5.39 | — | SGDV-3R5D□1A |
| | | SGMGV-13D | 1300 | 8.34 | — | SGDV-5R4D□1A |
| | | SGMGV-20D | 1800 | 11.5 | — | SGDV-8R4D□1A |
| | | SGMGV-30D | 2900 | 18.6 | — | SGDV-120D□1A |
| | | SGMGV-44D | 4400 | 28.4 | — | SGDV-170D□1A |
| Direct Drive Servomotor | Three-phase 230 VAC | SGMCS-02B | 42 | 2.0 | SGDV-2R8A□1A | — |
| | | SGMCS-05B | 105 | 5.0 | | — |
| | | SGMCS-07B | 147 | 7.0 | | — |
| | | SGMCS-04C | 84 | 4.0 | | — |
| | | SGMCS-10C | 209 | 10.0 | | — |
| | | SGMCS-14C | 293 | 14.0 | | — |
| | | SGMCS-08D | 168 | 8.0 | | — |
| | | SGMCS-17D | 356 | 17.0 | | — |
| | | SGMCS-25D | 393 | 25.0 | | — |
| | | SGMCS-16E | 335 | 16.0 | | SGDV-5R5A□1A |
| | | SGMCS-35E | 550 | 35.0 | — | |



■ Combination of Linear Servomotor with Σ -V Series SERVOPACK

| Linear Servomotors | | Peak Force (N) | Single-/ Three-phase 230 VAC | | |
|---|---|--|------------------------------|---------------|---------------|
|  | Coreless type, with standard magnetic way | SGLGW-30A050 | 40 | SGDV-R70A □5A | |
| | | SGLGW-30A080 | 80 | SGDV-R90A □5A | |
| | | SGLGW-40A140 | 140 | | |
| | | SGLGW-40A253 | 280 | SGDV-1R6A □5A | |
| | | SGLGW-60A140 | 420 | SGDV-2R8A □5A | |
| | | SGLGW-40A365 | 220 | | |
| | | SGLGW-60A253 | 440 | | |
| | | SGLGW-60A365 | 660 | SGDV-5R5A □5A | |
| | | Coreless type, with high-efficiency magnetic way | SGLGW-40A140 | 230 | SGDV-1R6A □5A |
| | | | SGLGW-60A140 | 460 | SGDV-2R8A □5A |
| SGLGW-40A253 | 690 | | | | |
| SGLGW-40A365 | 360 | | SGDV-3R8A □5A | | |
| SGLGW-60A253 | 720 | | | | |
|  | With F-type iron core | SGLFW-20A090 | 86 | SGDV-1R6A □5A | |
| | | SGLFW-20A120 | 125 | | |
| | | SGLFW-35A120 | 220 | SGDV-3R8A □5A | |
| | | SGLFW-35A230 | 440 | | |
| | | SGLFW-50A200 | 600 | | |
|  | With T-type iron core | SGLTW-20A170 | 380 | SGDV-3R8A □5A | |
| | | SGLTW-35A170 | 660 | SGDV-5R5A □5A | |
| | | SGLTW-50A170 | 900 | | |
|  | Cylinder type Σ -Stick | SGLCW-D16A085 | 60 | SGDV-R70A □5A | |
| | | SGLCW-D16A115 | 90 | SGDV-R90A □5A | |
| | | SGLCW-D16A145 | 120 | | |
| | | SGLCW-D20A100 | 150 | SGDV-1R6A □5A | |
| | | SGLCW-D20A135 | 225 | | |
| | | SGLCW-D20A170 | 300 | | |
| | | SGLCW-D25A125 | 280 | SGDV-2R8A □5A | |
| | | SGLCW-D25A170 | 420 | | |
| | | SGLCW-D32A165 | 465 | SGDV-5R5A □5A | |
| | | SGLCW-D25A215 | 420 | | |
| | | SGLCW-D32A225 | 630 | | |
| | | SGLCW-D32A285 | 840 | | |
|  | Σ -Trac- μ | SGTMM-01 | 10 | SGDV-R70A □5A | |
| | | SGTMM-03 | 25 | SGDV-R90A □5A | |

ROTARY SERVOMOTORS SGMJV

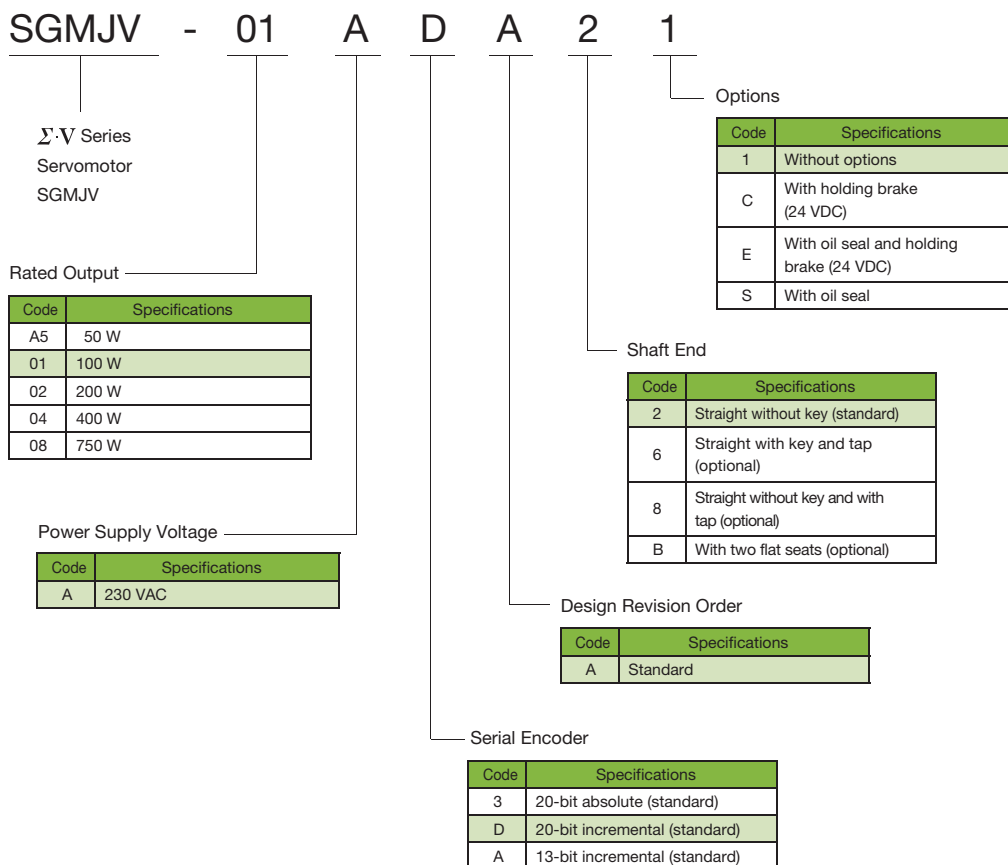
Features

- Medium inertia
- Instantaneous peak torque (350% of rated torque up to 3 sec.)
- High-resolution serial encoder: 20 bits (optional 13 bits)
- Maximum speed: 6000 min⁻¹
- Wide selection: 50 to 750 W capacity (optional holding brake)

Application Examples

- Chip mounters
- PCB drilling stations
- Robots
- Material transfer machines
- Food processing equipment

Model Designations





■ Ratings and Specifications

Duty Cycle: Continuous

Vibration Class: V15

Insulation Resistance: 500 VDC, 10 MΩmin.

Ambient Temperature: 0 to 40°C

Excitation: Permanent magnet

Mounting: Flange method

Isolation Class: B (130°C)

Withstand Voltage: 1500 VAC for one minute

Enclosure: Totally enclosed, self-cooled, IP65
(except for shaft opening)

Ambient Humidity: 20% to 80% (no condensation)

Drive Method: Direct drive

| Voltage | | 230 V | | | | |
|--|--------------------------------------|--------------------|--------------------|------------------|------------------|----------------|
| Servomotor Model: SGMJV-□ | | A5A □A□□ | 01A □A□□ | 02A □A□□ | 04A □A□□ | 08A □A□□ |
| Rated Output* ¹ | W | 50 | 100 | 200 | 400 | 750 |
| Rated Torque* ^{1,2} | Nm | 0.159 | 0.318 | 0.637 | 1.27 | 2.39 |
| Instantaneous Peak Torque* ¹ | Nm | 0.557 | 1.11 | 2.23 | 4.46 | 8.36 |
| Rated Current* ¹ | Arms | 0.61 | 0.84 | 1.6 | 2.7 | 4.7 |
| Instantaneous Max. Current* ¹ | Arms | 2.1 | 2.9 | 5.8 | 9.3 | 16.9 |
| Rated Speed* ¹ | min ⁻¹ | 3000 | | | | |
| Max. Speed* ¹ | min ⁻¹ | 6000 | | | | |
| Torque Constant | Nm/Arms | 0.285 | 0.413 | 0.435 | 0.512 | 0.544 |
| Rotor Moment of Inertia (with holding brakes) | kg·m ² × 10 ⁻⁴ | 0.0414 (0.0489) | 0.0665 (0.0740) | 0.259 (0.323) | 0.442 (0.506) | 1.57 (1.74) |
| Rated Power Rate* ¹ | kW/s | 6.11 | 15.2 | 15.7 | 36.5 | 36.3 |
| Rated Angular Acceleration* ¹ | rad/s ² | 38400 | 47800 | 24600 | 28800 | 15200 |
| Applicable SERVOPACK | SGDV-□ | R70 A | R90 A | 1R6 A | 2R8 A | 5R5 A |

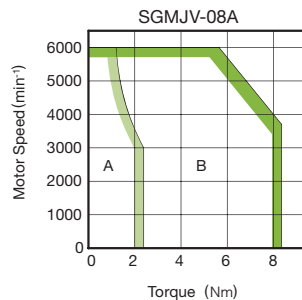
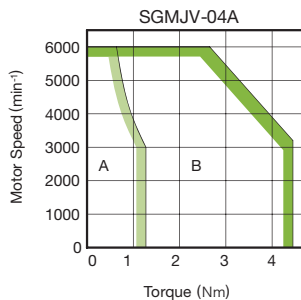
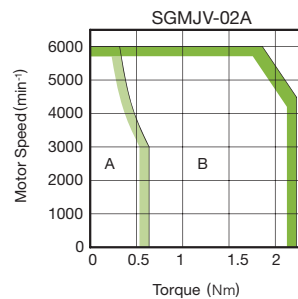
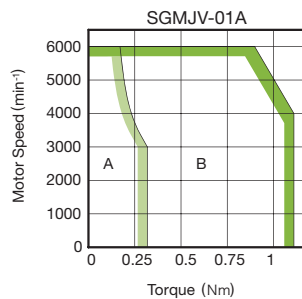
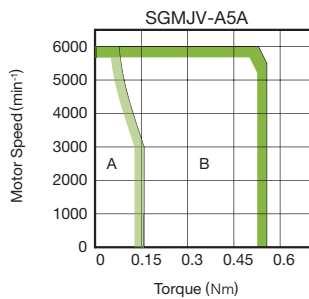
*1: These items and torque-motor speed characteristics quoted in combination with an SGD V SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.
SGMJV-A5, -01: 200 mm×200 mm×6 mm
SGMJV-02, -04, -08: 250 mm×250 mm×6 mm

Torque-Motor Speed Characteristics

A: Continuous Duty Zone

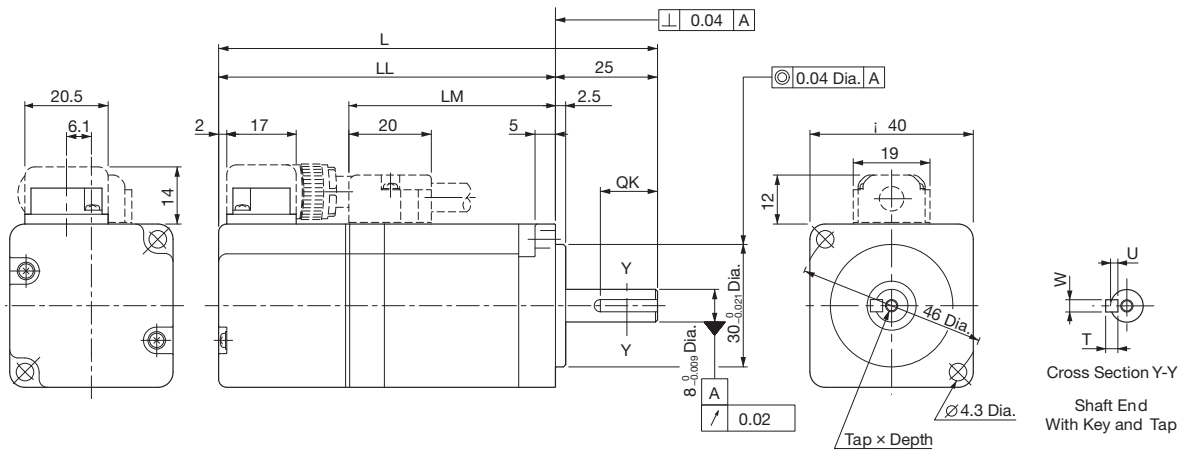
B: Intermittent Duty Zone



External Dimensions (Units: mm)

Without Holding Brakes (With Holding Brakes)

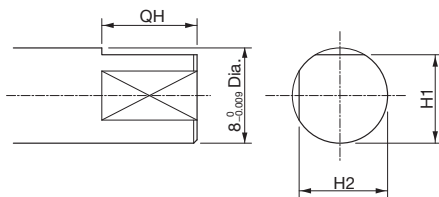
(1) 50 to 100 W



| Model SGMJV- | L | LL | LM | Tap×Depth | Key Dimensions | | | | Approx. Mass kg |
|----------------------|------------------|-----------------|------|-----------|----------------|-----|---|---|--------------------|
| | | | | | QK | U | W | T | |
| A5A□A21 (A5A□A2C) | 94 (139) | 69 (114) | 37 | No tap | No key | | | | 0.3 (0.6) |
| A5A□A61 (A5A□A6C) | | | | M3×6L | 14 | 1.8 | 3 | 3 | |
| A5A□A81 (A5A□A8C) | | | | No key | | | | | |
| 01A□A21 (01A□A2C) | 107.5 (152.5) | 82.5 (127.5) | 50.5 | No tap | No key | | | | 0.4 (0.7) |
| 01A□A61 (01A□A6C) | | | | M3×6L | 14 | 1.8 | 3 | 3 | |
| 01A□A81 (01A□A8C) | | | | No key | | | | | |

Note: The models and values in parentheses are for servomotors with holding brakes.

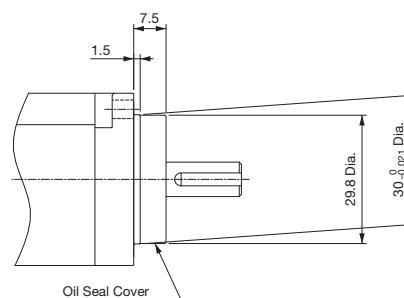
Shaft End and Other Options With Two Flat Seats



| Model SGMJV- | Dimensions of Servomotor with Two Flat Seats mm | | |
|----------------------|---|-----|-----|
| | QH | H1 | H2 |
| A5A□AB1 (A5A□ABC) | 15 | 7.5 | 7.5 |
| 01A□AB1 (01A□ABC) | 15 | 7.5 | 7.5 |

Note: The models in parentheses are for servomotors with holding brakes.

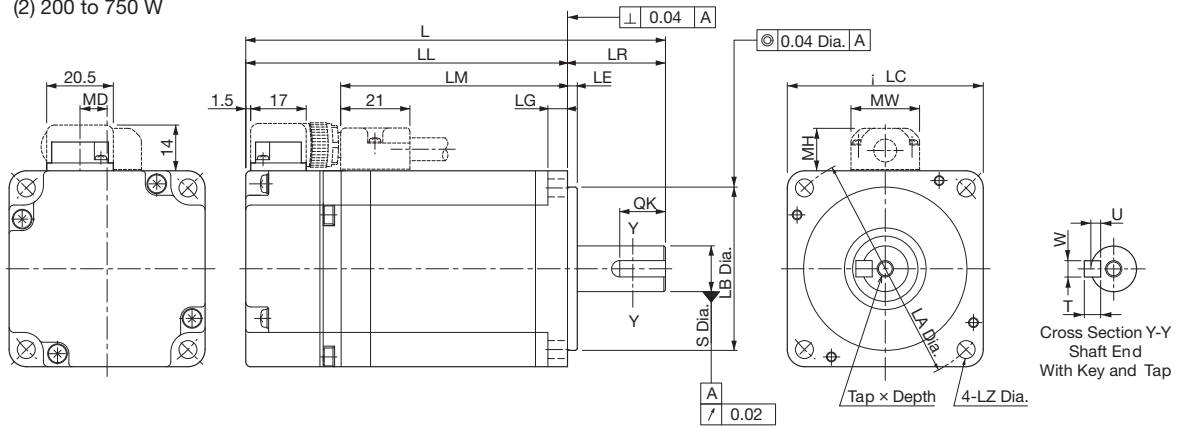
With an Oil Seal



Notes: 1 The 7th digit of the model designation is "S" or "E".
2 Key dimensions are the same as those in the above table.



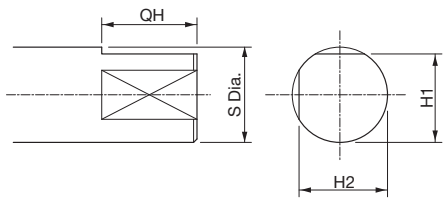
(2) 200 to 750 W



| Model SGMJV- | L | LL | LM | Flange Face Dimensions | | | | | | | S | Tap x Depth | Key Dimensions | | | | MD | MW | MH | Approx. Mass kg |
|----------------------|------------------|-----------------|------|------------------------|----|----|----|----|----------------------------------|-----|----------------------------------|----------------|----------------|---|---|---|------|----|----|--------------------|
| | | | | LR | LE | LG | LC | LA | LB | LZ | | | QK | U | W | T | | | | |
| 02A□A21 (02A□A2C) | 110 (150) | 80 (120) | 51 | 30 | 3 | 6 | 60 | 70 | 50 ⁰ _{0.025} | 5.5 | 14 ⁰ _{0.011} | No tap | No key | | | | 8.3 | 21 | 13 | 0.9 (1.5) |
| M5x8L | | | | | | | | | | | | 14 | 3 | 5 | 5 | | | | | |
| No key | | | | | | | | | | | | | | | | | | | | |
| 02A□A61 (02A□A6C) | 128.5 (168.5) | 98.5 (138.5) | 69.5 | 30 | 3 | 6 | 60 | 70 | 50 ⁰ _{0.025} | 5.5 | 14 ⁰ _{0.011} | No tap | No key | | | | 8.3 | 21 | 13 | 1.3 (1.9) |
| M5x8L | | | | | | | | | | | | 14 | 3 | 5 | 5 | | | | | |
| No key | | | | | | | | | | | | | | | | | | | | |
| 02A□A81 (02A□A8C) | 155 (200) | 115 (160) | 85 | 40 | 3 | 8 | 80 | 90 | 70 ⁰ _{0.030} | 7 | 19 ⁰ _{0.013} | No tap | No key | | | | 13.8 | 27 | 15 | 2.7 (3.6) |
| M6x10L | | | | | | | | | | | | 22 | 3.5 | 6 | 6 | | | | | |
| No key | | | | | | | | | | | | | | | | | | | | |

Note: The models and values in parentheses are for servomotors with holding brakes.

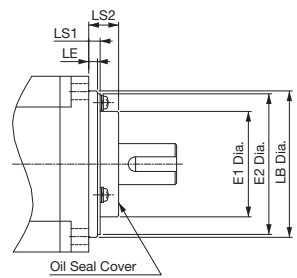
Shaft End and Other Options
With Two Flat Seats



| Model SGMJV- | Dimensions of Servomotor with Two Flat Seats mm | | | |
|----------------------|---|----------------------------------|----|----|
| | QH | S | H1 | H2 |
| 02A□AB1 (02A□ABC) | 15 | 14 ⁰ _{0.011} | 13 | 13 |
| 04A□AB1 (04A□ABC) | 15 | 14 ⁰ _{0.011} | 13 | 13 |
| 08A□AB1 (08A□ABC) | 22 | 19 ⁰ _{0.013} | 18 | 18 |

Note: The models in parentheses are for servomotors with holding brakes.

With an Oil Seal



| Model SGMJV- | Dimensions of Servomotor with an Oil Seal | | | |
|-----------------|---|----|-----|-----|
| | E1 | E2 | LS1 | LS2 |
| 02, 04 | 36 | 48 | 4 | 10 |
| 08 | 49 | 66 | 6 | 11 |

Notes: 1 The 7th digit of the model designation is "S" or "E".
2 Key dimensions are the same as those in the above table.

ROTARY SERVOMOTORS SGMAV

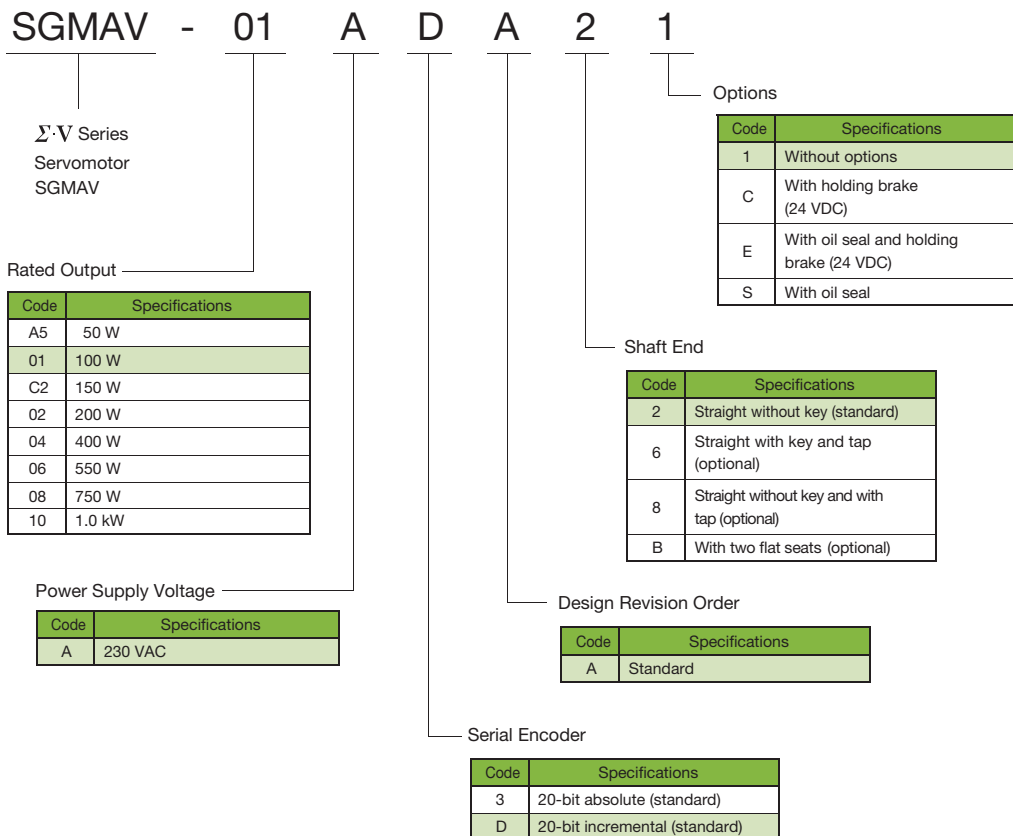
Features

- Extremely low inertia
- Super high power rate
- Instantaneous peak torque (300% of rated torque)
- High-resolution serial encoder: 20 bits
- Maximum speed: 6000 min⁻¹
- Wide selection: 50 to 1.0 KW capacity (optional holding brake)

Application Examples

- Chip mounters
- PCB drilling stations
- Robots
- Material transfer machines
- Food processing equipment
- Packaging
- Semiconductor equipment

Model Designations





■ Ratings and Specifications

Duty cycle: Continuous
 Vibration Class: V15
 Insulation Resistance: 500 VDC, 10 MΩ min.
 Ambient Temperature: 0 to 40°C
 Excitation: Permanent magnet
 Mounting: Flange method

Isolation Class: B (130°C)
 Withstand Voltage: 1500 VAC for one minute
 Enclosure: Totally enclosed, self-cooled, IP65
 (except for shaft opening)
 Ambient Humidity: 20% to 80% (no condensation)
 Drive Method: Direct drive
 Rotation Direction: Counterclockwise (CCW)

| Voltage | | 230 V | | | | | | | | |
|---|--------------------------------------|--------------------|--------------------|--------------------|------------------|------------------|------------------|------------------|---------------|--|
| Servomotor Model: SGMVA-□ | | A5A □A□□ | 01A □A□□ | C2A □A□□ | 02A □A□□ | 04A □A□□ | 06A □A□□ | 08A □A□□ | 10A □A□□ | |
| Rated Output* ¹ | W | 50 | 100 | 150 | 200 | 400 | 550 | 750 | 3000 | |
| Rated Torque* ^{1, *2} | Nm | 0.159 | 0.318 | 0.477 | 0.637 | 1.27 | 1.75 | 2.39 | 3.18 | |
| Instantaneous Peak Torque* ¹ | Nm | 0.477 | 0.955 | 1.43 | 1.91 | 3.82 | 5.25 | 7.16 | 9.55 | |
| Rated Current* ¹ | Arms | 0.66 | 0.91 | 1.3 | 1.5 | 2.6 | 3.8 | 5.3 | 7.4 | |
| Instantaneous Max. Current* ¹ | Arms | 2.1 | 2.8 | 4.2 | 5.3 | 8.5 | 12.2 | 16.6 | 23.9 | |
| Rated Speed* ¹ | min ⁻¹ | 3000 | | | | | | | | |
| Max. Speed* ¹ | min ⁻¹ | 6000 | | | | | | | | |
| Torque Constant | Nm/Arms | 0.265 | 0.375 | 0.381 | 0.450 | 0.539 | 0.496 | 0.487 | 0.467 | |
| Rotor Moment of Inertia (with holding brakes) | kg·m ² × 10 ⁻⁴ | 0.0242 (0.0312) | 0.0380 (0.0450) | 0.0531 (0.0601) | 0.116 (0.180) | 0.190 (0.254) | 0.326 (0.390) | 0.769 (0.940) | 1.2 (1.41) | |
| Rated Power Rate* ¹ | kW/s | 10.4 | 26.6 | 42.8 | 35.0 | 84.9 | 93.9 | 74.1 | 84.3 | |
| Rated Angular Acceleration* ¹ | rad/s ² | 65800 | 83800 | 89900 | 54900 | 67000 | 53700 | 31000 | 26500 | |
| Applicable SERVOPACK | SGDV-□ | R70 A | R90 A | 1R6 A | 1R6 A | 2R8 A | 5R5 A | 5R5 A | 120A | |

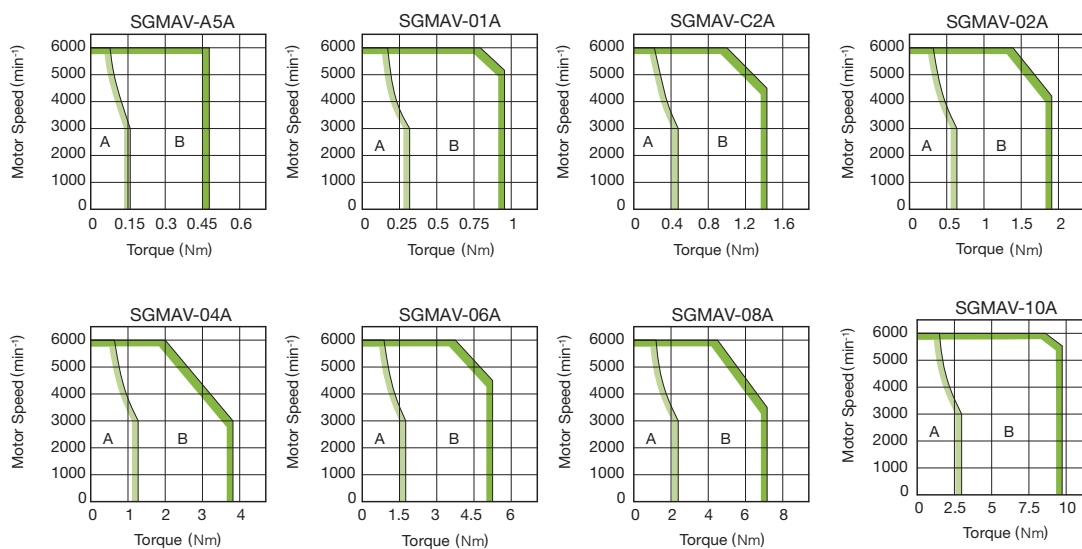
*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.
 SGMVA-A5: 200 mm×200 mm×6 mm
 SGMVA-01, -C2, -02, -04, -06, -08: 250 mm×250 mm×6 mm

Torque-Motor Speed Characteristics

A: Continuous Duty Zone

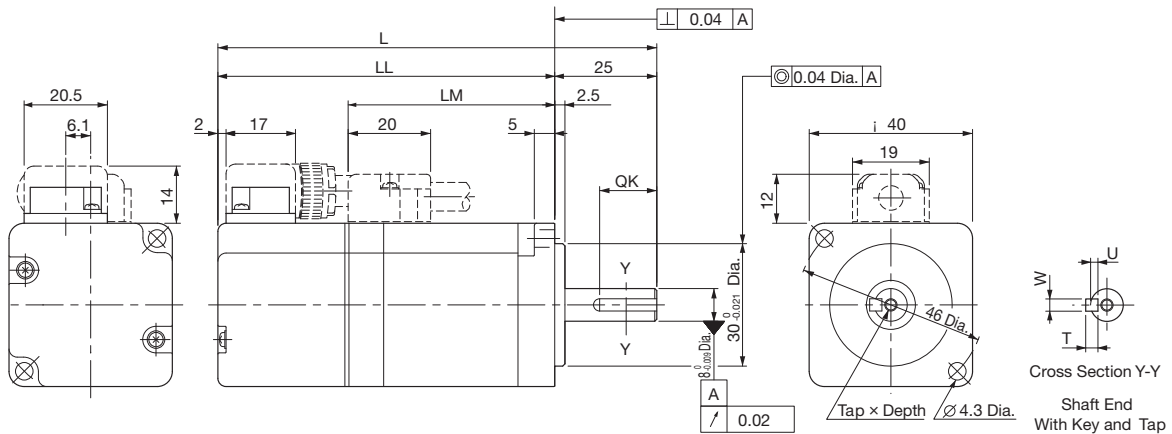
B: Intermittent Duty Zone



External Dimensions (Units: mm)

Without Holding Brakes (With Holding Brakes)

(1) 50 to 150 W

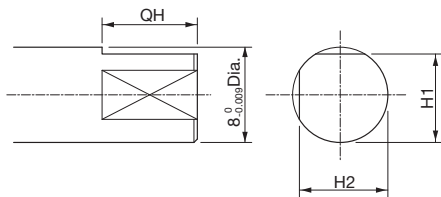


| Model SGMAV- | L | LL | LM | Tap×Depth | Key Dimensions | | | | Approx. Mass kg |
|----------------------|------------------|-----------------|------|-----------|----------------|-----|---|---|--------------------|
| | | | | | QK | U | W | T | |
| A5A□A21 (A5A□A2C) | 95.5 (140.5) | 70.5 (115.5) | 38.5 | No tap | No key | | | | 0.3 (0.6) |
| A5A□A61 (A5A□A6C) | | | | M3×6L | 14 | 1.8 | 3 | 3 | |
| A5A□A81 (A5A□A8C) | | | | No key | | | | | |
| 01A□A21 (01A□A2C) | 107.5 (152.5) | 82.5 (127.5) | 50.5 | No tap | No key | | | | 0.4 (0.7) |
| 01A□A61 (01A□A6C) | | | | M3×6L | 14 | 1.8 | 3 | 3 | |
| 01A□A81 (01A□A8C) | | | | No key | | | | | |
| C2A□A21 (C2A□A2C) | 119.5 (164.5) | 94.5 (139.5) | 62.5 | No tap | No key | | | | 0.5 (0.8) |
| C2A□A61 (C2A□A6C) | | | | M3×6L | 14 | 1.8 | 3 | 3 | |
| C2A□A81 (C2A□A8C) | | | | No key | | | | | |

Note: The models and values in parentheses are for servomotors with holding brakes.

Shaft End and Other Options

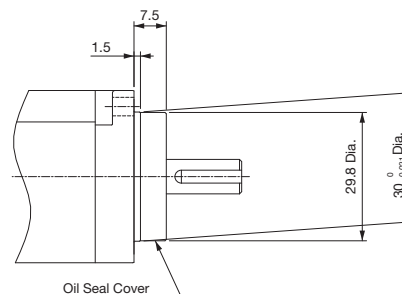
With Two Flat Seats



| Model SGMAV- | Dimensions of Servomotor with Two Flat Seats | | |
|----------------------|--|-----|-----|
| | QH | H1 | H2 |
| A5A□AB1 (A5A□ABC) | 14 | 7.5 | 7.5 |
| 01A□AB1 (01A□ABC) | | | |
| C2A□AB1 (C2A□ABC) | | | |

Note: The models in parentheses are for servomotors with holding brakes.

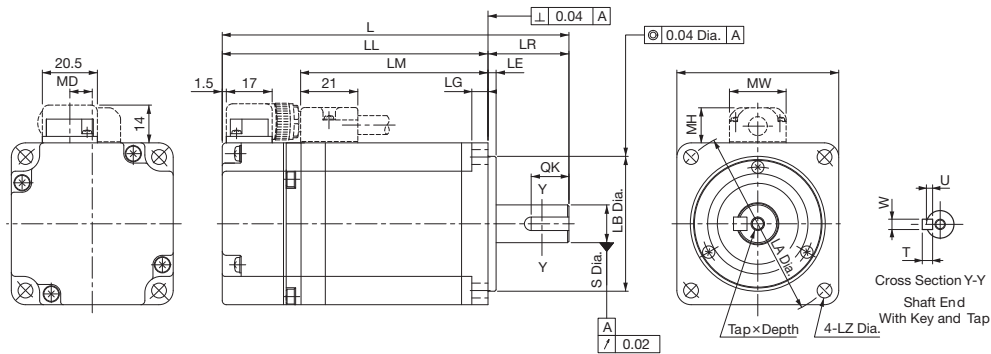
With an Oil Seal



Note: The 7th digit of the model designation is "S" or "E."
The key dimensions are the same as those in the above table.



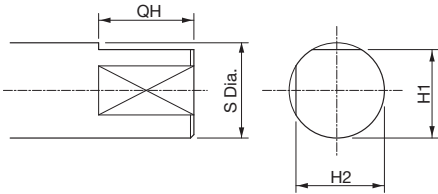
(2) 200 to 1.0 kW



| Model SGMAV- | L | LL | LM | Flange Face Dimensions | | | | | | | | S | Tap x Depth | Key Dimensions | | | | MD | MW | MH | Approx. Mass kg |
|----------------------|------------------|------------------|------|------------------------|----|----|----|----|----------------------------------|-----|----------------------------------|--------|----------------|----------------|-----|---|------|----|----|--------------|--------------------|
| | | | | LR | LE | LG | LC | LA | LB | LZ | QK | | | U | W | T | | | | | |
| 02A□A21 (02A□A2C) | 110 (150) | 80 (120) | 51 | 30 | 3 | 6 | 60 | 70 | 50 ⁰ _{0.025} | 5.5 | 14 ⁰ _{0.011} | No tap | No key | | | | 8.5 | 21 | 13 | 0.9 (1.5) | |
| M5×8L | | | | | | | | | | | | 20 | 3 | 5 | 5 | | | | | | |
| No key | | | | | | | | | | | | | | | | | | | | | |
| 02A□A61 (02A□A6C) | 128.5 (168.5) | 98.5 (138.5) | 69.5 | 30 | 3 | 6 | 60 | 70 | 50 ⁰ _{0.025} | 5.5 | 14 ⁰ _{0.011} | No tap | No key | | | | 8.5 | 21 | 13 | 1.2 (1.8) | |
| M5×8L | | | | | | | | | | | | 20 | 3 | 5 | 5 | | | | | | |
| No key | | | | | | | | | | | | | | | | | | | | | |
| 04A□A21 (04A□A2C) | 154.5 (200.5) | 124.5 (170.5) | 95.5 | 30 | 3 | 6 | 60 | 70 | 50 ⁰ _{0.025} | 5.5 | 14 ⁰ _{0.011} | No tap | No key | | | | 8.5 | 21 | 13 | 1.7 (2.4) | |
| M5×8L | | | | | | | | | | | | 20 | 3 | 5 | 5 | | | | | | |
| No key | | | | | | | | | | | | | | | | | | | | | |
| 04A□A61 (04A□A6C) | 155 (200) | 115 (160) | 85 | 40 | 3 | 8 | 80 | 90 | 90 ⁰ _{0.035} | 7 | 19 ⁰ _{0.013} | No tap | No key | | | | 13.8 | 27 | 15 | 2.3 (3.2) | |
| M6×10L | | | | | | | | | | | | 22 | 3.5 | 6 | 6.5 | | | | | | |
| No key | | | | | | | | | | | | | | | | | | | | | |
| 06A□A21 (06A□A2C) | 185 (235) | 145 (195) | 115 | 40 | 3 | 8 | 80 | 90 | 90 ⁰ _{0.035} | 7 | 19 ⁰ _{0.013} | No tap | No key | | | | 13.8 | 27 | 15 | 3.6 (4.6) | |
| M6×10L | | | | | | | | | | | | 22 | 3.5 | 6 | 6.5 | | | | | | |
| No key | | | | | | | | | | | | | | | | | | | | | |

Note: The models and values in parentheses are for servomotors with holding brakes.

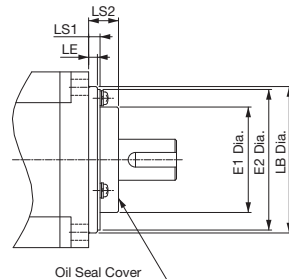
Shaft End and Other Options
With Two Flat Seats



| Model SGMAV- | Dimensions of Servomotor with Two Flat Seats | | | |
|----------------------|--|----------------------------------|----|----|
| | QH | S | H1 | H2 |
| 02A□AB1 (02A□ABC) | 14 | 14 ⁰ _{0.011} | 13 | 13 |
| 04A□AB1 (04A□ABC) | | | | |
| 06A□AB1 (06A□ABC) | | | | |
| 08A□AB1 (08A□ABC) | 22 | 19 ⁰ _{0.013} | 18 | 18 |

Note: The models in parentheses are for servomotors with holding brakes.

With an Oil Seal



| Model SGMAV- | Dimensions of Servomotor with an Oil Seal mm | | | |
|-----------------|--|----|-----|-----|
| | E1 | E2 | LS1 | LS2 |
| 02, 04, 06 | 36 | 48 | 4 | 10 |
| 08 | 49 | 66 | 6 | 11 |

Note: The 7th digit of the model designation is "S" or "E."
The key dimensions are the same as those in the above table.

ROTARY SERVOMOTORS SGMGV

Features

- Medium inertia
- Wide selection: 300 W to 4.4 kW capacity, holding brake option
- High resolution serial encoder: 20 bits
- Standard protection class: IP67

Application Examples

- Machine tools
- Transfer machines
- Material handling machines
- Food processing equipment
- Packaging

Model Designations

SGMGV - 03 D 3 A 2 F

Rated Output

| Code | Specifications | Code | Specifications |
|------|----------------|------|----------------|
| 03 | 300 W | 20 | 1.8 kW |
| 05 | 450 W | 30 | 2.9 kW |
| 09 | 850 W | 44 | 4.4 kW |
| 13 | 1.3 kW | | |

Power Supply Voltage

| Code | Specifications |
|------|----------------|
| D | 400 VAC |

Options

| Code | Specifications |
|------|--|
| F | Without options |
| E | With oil seal and holding brake (24 VDC) |
| S | With oil seal |
| H | 24 VDC brake |

Shaft End

| Code | Specifications |
|------|--------------------------------------|
| 2 | Straight without key (standard) |
| 6 | Straight with key and tap (optional) |

Design Revision Order

| Code | Specifications |
|------|----------------|
| A | Standard |

Serial Encoder

| Code | Specifications |
|------|-------------------------------|
| 3 | 20-bit absolute (standard) |
| D | 20-bit incremental (standard) |



■ Ratings and Specifications

Duty cycle: Continuous
 Vibration Class: V15
 Insulation Resistance: 500 VDC, 10 MΩ min.
 Ambient Temperature: 0 to 40°C
 Excitation: Permanent magnet
 Mounting: Flange method

Isolation Class: F (155°C)
 Withstand Voltage: 1 800 VAC for one minute
 Enclosure: Totally enclosed, self-cooled, IP67
 (except for shaft opening)
 Ambient Humidity: 20% to 80% (no condensation)
 Drive Method: Direct drive

| Voltage Servomotor Model: SGMGV-□ | | 400 V | | | | | | | |
|--|--------------------------------------|----------------|----------------|--------------|--------------|--------------|--------------|----------------|--|
| | | 03D □A□□ | 05D □A□□ | 09D □A□□ | 13D □A□□ | 20D □A□□ | 30D □A□□ | 44D □A□□ | |
| Rated Output* | kW | 0.3 | 0.45 | 0.85 | 1.3 | 1.8 | 2.9 | 4.4 | |
| Rated Torque* | Nm | 1.96 | 2.86 | 5.39 | 8.34 | 11.5 | 18.6 | 28.4 | |
| Instantaneous Peak Torque* | Nm | 5.88 | 8.92 | 13.8 | 23.3 | 28.7 | 45.1 | 71.1 | |
| Rated Current* | Arms | 1.4 | 1.9 | 3.5 | 5.4 | 8.4 | 11.9 | 16.5 | |
| Instantaneous Max. Current* | Arms | 4 | 5.5 | 8.5 | 14 | 20 | 28 | 40.5 | |
| Rated Speed* | min ⁻¹ | 1500 | | | | | | | |
| Max. Speed* | min ⁻¹ | 3000 | | | | | | | |
| Torque Constant | Nm/Arms | 1.56 | 1.74 | 1.74 | 1.80 | 1.53 | 1.72 | 1.86 | |
| Rotor Moment of Inertia (with holding brakes) | kg·m ² × 10 ⁻⁴ | 2.48 (2.69) | 3.33 (3.54) | 13.9 (16) | 19.9 (22) | 26 (28.1) | 46 (54.5) | 67.5 (76.0) | |
| Rated Power Rate* | kW/s | 15.5 | 24.6 | 20.9 | 35.0 | 50.9 | 75.2 | 119 | |
| Rated Angular Acceleration* | rad/s ² | 7900 | 8590 | 3880 | 4190 | 4420 | 4040 | 4210 | |
| Applicable SERVOPACK SGD□-□ | | 1R9D | 1R9D | 09D | 13D | 20D | 30D | 40D | |

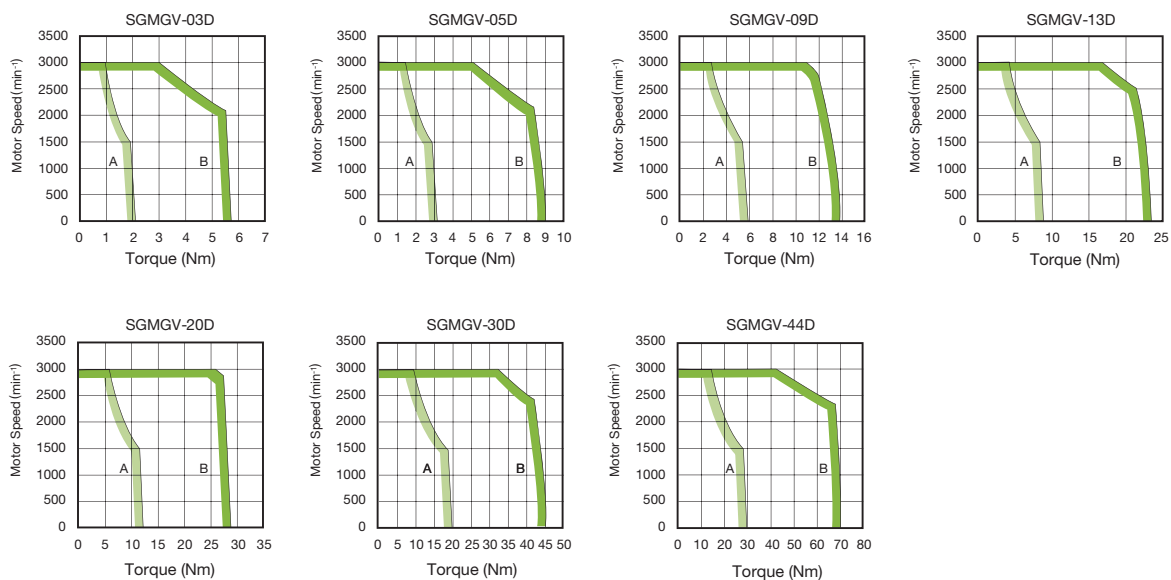
*: These items and torque-motor speed characteristics quoted in combination with a SERVOPACK are at an armature winding temperature of 20°C.

Notes: 1 SGMV-03/-05: 250 mm × 250 mm × 60 mm (aluminum)
 SGMGV-09/-13/-20: 400 mm × 400 mm × 22 mm (iron)
 SGMGV-30/-44: 550 mm × 550 mm × 30 mm (iron)

Torque-Motor Speed Characteristics

A: Continuous Duty Zone

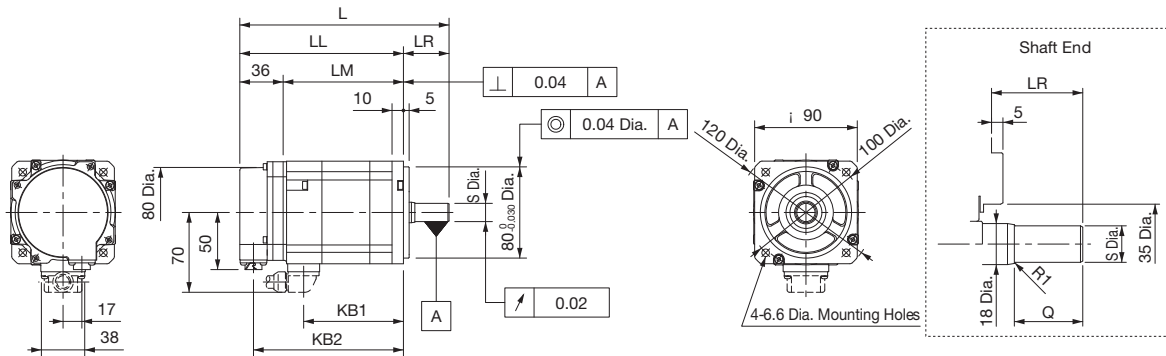
B: Intermittent Duty Zone



External Dimensions (Units: mm)

Without Holding Brakes

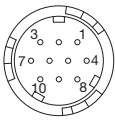
(1) 300 W, 450 W



| Model SGMGV- | L | LL | LM | LR | KB1 | KB2 | Shaft End Dimensions | | Approx. Mass kg |
|-----------------|-----|-----|-----|----|-----|-----|-----------------------------------|----|--------------------|
| | | | | | | | S | Q | |
| 03D□A21 | 163 | 126 | 90 | 37 | 75 | 114 | 14 _{-0.011} ⁰ | 25 | 2.6 |
| 05D□A21 | 179 | 139 | 103 | 40 | 88 | 127 | 16 _{-0.011} ⁰ | 30 | 3.2 |

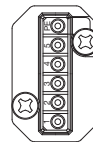
Note: Models with oil seals are of the same configuration.

Cable Specifications for Encoder-end Connector
(20-bit Encoder)



Receptacle: CM10-R10P-D
Applicable plug (To be provided by the customer)
Plug: CM10-AP10S-*D (Angle)
CM10-SP10S-*D (Straight)
(Asterisks (*) indicate a value that depending on cable size.)

Cable Specifications for Servomotor-end Connector



| PE | FG (Frame Ground) |
|----|-------------------|
| 5 | - |
| 4 | - |
| 3 | Phase U |
| 2 | Phase V |
| 1 | Phase W |

With an Absolute Encoder

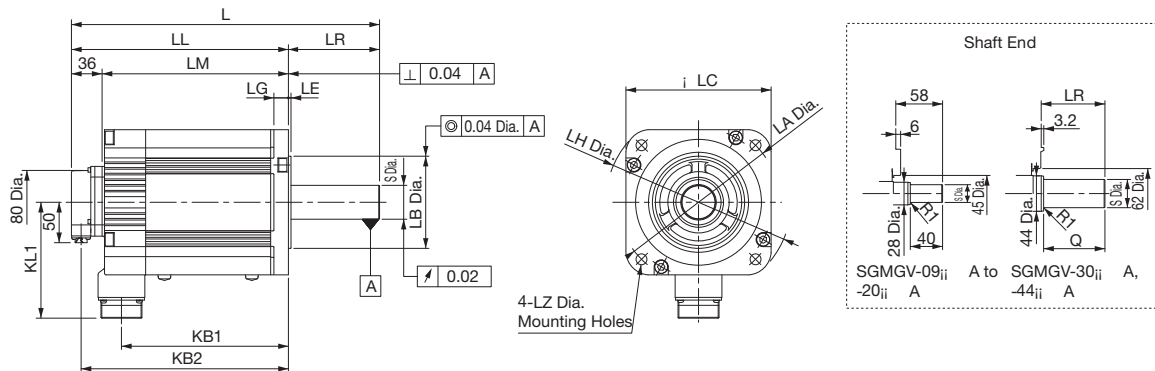
| | | | |
|---|--------|----|-------------------|
| 1 | PS | 6 | BAT(+) |
| 2 | /PS | 7 | - |
| 3 | - | 8 | - |
| 4 | PG5V | 9 | PG0V |
| 5 | BAT(-) | 10 | FG (Frame Ground) |

With an Incremental Encoder

| | | | |
|---|------|----|-------------------|
| 1 | PS | 6 | - |
| 2 | /PS | 7 | - |
| 3 | - | 8 | - |
| 4 | PG5V | 9 | PG0V |
| 5 | - | 10 | FG (Frame Ground) |



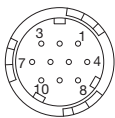
(2) 850 W to 4.4 kW



| Model SGMGV- | L | LL | LM | LR | KB1 | KB2 | KL1 | Flange Face Dimensions | | | | | | | Shaft End Dimensions | | Approx. Mass kg |
|--------------|-----|-----|-----|----|-----|-----|-----|------------------------|--------------------------------------|-----|-----|----|-----|------|-----------------------------------|----|-----------------|
| | | | | | | | | LA | LB | LC | LE | LG | LH | LZ | S | Q | |
| 09D□A21 | 195 | 137 | 101 | 58 | 83 | 125 | 104 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 12 | 165 | 9 | 19 ⁰ _{-0.013} | 40 | 5.5 |
| 13D□A21 | 211 | 153 | 117 | 58 | 99 | 141 | 104 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 12 | 165 | 9 | 22 ⁰ _{-0.013} | 40 | 7.1 |
| 20D□A21 | 229 | 171 | 135 | 58 | 117 | 159 | 104 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 12 | 165 | 9 | 24 ⁰ _{-0.013} | 40 | 8.6 |
| 30D□A21 | 239 | 160 | 124 | 79 | 108 | 148 | 134 | 200 | 114.3 ⁰ _{-0.025} | 180 | 3.2 | 18 | 230 | 13.5 | 35 ^{0.01} ₀ | 76 | 13.5 |
| 44D□A21 | 263 | 184 | 148 | 79 | 132 | 172 | 134 | 200 | 114.3 ⁰ _{-0.025} | 180 | 3.2 | 18 | 230 | 13.5 | 35 ^{0.01} ₀ | 76 | 17.5 |

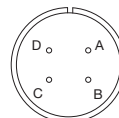
Note: Models with oil seals are of the same configuration.

Cable Specifications for Encoder-end Connector (20-bit Encoder)



Receptacle: CM10-R10P-D
 Applicable plug (To be provided by the customer)
 Plug: CM10-AP10S-*-D (Angle)
 CM10-SP10S-*-D (Straight)
 (Asterisks (*) indicate a value that depending on cable size.)

Cable Specifications for Servomotor-end Connector



| | |
|---|-------------------|
| A | Phase U |
| B | Phase V |
| C | Phase W |
| D | FG (Frame Ground) |

With an Absolute Encoder

| | | | |
|---|--------|----|-------------------|
| 1 | PS | 6 | BAT(+) |
| 2 | /PS | 7 | - |
| 3 | - | 8 | - |
| 4 | PG5V | 9 | PG0V |
| 5 | BAT(-) | 10 | FG (Frame Ground) |

With an Incremental Encoder

| | | | |
|---|------|----|-------------------|
| 1 | PS | 6 | - |
| 2 | /PS | 7 | - |
| 3 | - | 8 | - |
| 4 | PG5V | 9 | PG0V |
| 5 | - | 10 | FG (Frame Ground) |

ROTARY SERVOMOTORS SGMEV

Features

- Low and medium inertia
- Wide selection: 200 W to 1.5 kW capacity, holding brake option
- High resolution serial encoder: 20 bits
- Standard protection class: IP55

Application Examples

- Transfer machines
- Material handling machines
- Food processing equipment
- Packaging

Model Designations

SGMEV - 02 D D A 2 1

Rated Output

| Code | Specifications | Code | Specifications |
|------------|----------------|--------------|----------------|
| 02 | 200 W | 03 | 300 W |
| 04 | 400 W | 07 | 750 W |
| 08 | 750 W | | |
| 15 | 1.5 kW | | |
| cubic form | | small flange | |

Power Supply Voltage

| Code | Specifications |
|------|----------------|
| D | 400 VAC |

Options

| Code | Specifications |
|------|--|
| 1 | Without options |
| C | 24 VDC brake |
| E | With oil seal and holding brake (24 VDC) |
| S | With oil seal |

Shaft End

| Code | Specifications |
|------|--------------------------------------|
| 2 | Straight without key (standard) |
| 6 | Straight with key and tap (optional) |

Design Revision Order

| Code | Specifications |
|------|-----------------------------|
| A | Standard |
| E | IP67, for 02, 04, 08 and 15 |

Serial Encoder

| Code | Specifications |
|------|-------------------------------|
| 3 | 20-bit absolute (standard) |
| D | 20-bit incremental (standard) |



■ Ratings and Specifications

Duty Cycle: Continuous

Vibration Class: V15

Insulation Resistance: 500 VDC, 10 MΩmin.

Ambient Temperature: 0 to 40°C

Excitation: Permanent magnet

Mounting: Flange method

Isolation Class: B (130°C)

Withstand Voltage: 1800 VAC for one minute

Enclosure: Totally enclosed, self-cooled, IP55
(except for shaft opening)

Ambient Humidity: 20% to 80% (no condensation)

Drive Method: Direct drive

| Voltage | | 400 V | | | | | |
|--|--------------------------------------|------------------|------------------|------------------|------------------|----------------|-----------------|
| Servomotor Model: SGMEV-□□□ D | | 02 | 03 | 04 | 07 | 08 | 15 |
| Rated Output*1 | W | 200 | 300 | 400 | 650 | 750 | 1500 |
| Rated Torque*1, *2 | Nm | 0.637 | 0.955 | 1.27 | 2.07 | 2.39 | 4.77 |
| Instantaneous Peak Torque*1 | Nm | 1.91 | 3.82 | 3.82 | 7.16 | 7.16 | 14.3 |
| Rated Current*1 | Arms | 1.4 | 1.3 | 1.4 | 2.2 | 2.6 | 4.5 |
| Instantaneous Max. Current*1 | Arms | 4.6 | 5.1 | 4.4 | 8.4 | 7.8 | 13.7 |
| Rated Speed*1 | min ⁻¹ | 3000 | | | | | |
| Max. Speed*1 | min ⁻¹ | 5000 | | | | | |
| Torque Constant | Nm/Arms | 0.481 | 0.837 | 0.963 | 1.02 | 0.994 | 1.13 |
| Rotor Moment of Inertia (with holding brakes) | kg·m ² × 10 ⁻⁴ | 0.193 (0.109) | 0.173 (0.058) | 0.331 (0.109) | 0.672 (0.140) | 2.1 (0.875) | 4.02 (0.875) |
| Rated Power Rate*1 | kW/s | 21 | 52.9 | 49 | 63.8 | 27.1 | 56.7 |
| Rated Angular Acceleration*1 | rad/s ² | 33000 | 55300 | 30800 | 25000 | 11400 | 11900 |
| Applicable SERVOPACK | SGDV-□ | 1R9D | 1R9D | 1R9D | 3R5D | 3R5D | 5R4D |

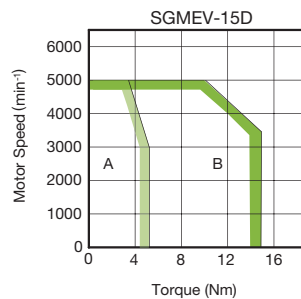
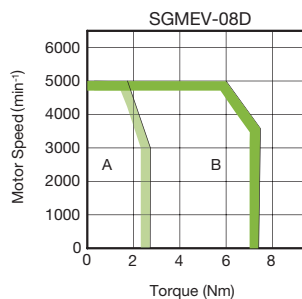
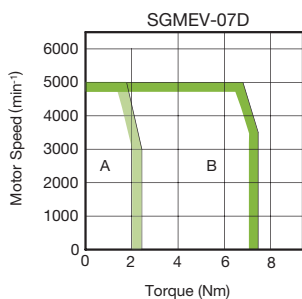
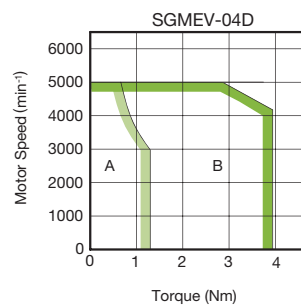
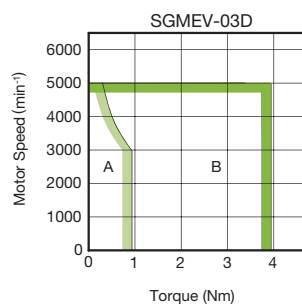
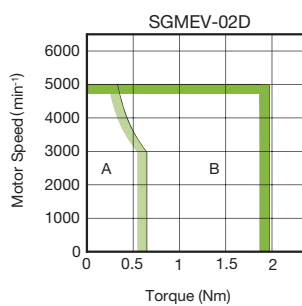
*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.

Torque-Motor Speed Characteristics

A: Continuous Duty Zone

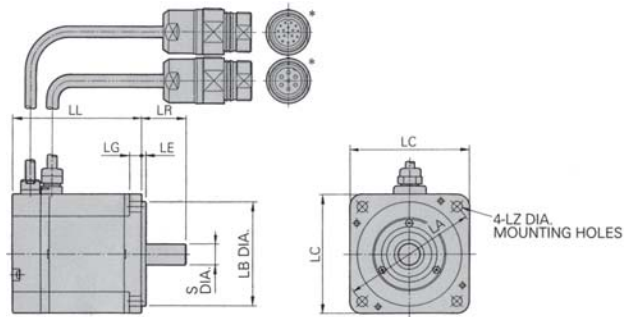
B: Intermittent Duty Zone



External Dimensions (Units: mm)

Without Holding Brakes

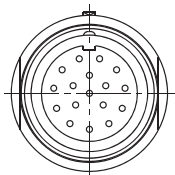
(1) 400 V



| Model SGMEV | L | LC | LA | LZ | LG | LB | LE | S | LR | Approx. Mass kg |
|-------------|-------|-----|-----|-----|----|------------------------------------|-----|-----------------------------------|----|-----------------|
| - 01 □ | 62 | 60 | 70 | 5.5 | 6 | 50 ⁰ _{-0.025} | 3 | 8 ⁰ _{-0.009} | 25 | 0.7 |
| - 02 □ | 67 | 80 | 90 | 7 | 8 | 70 ⁰ _{-0.03} | 3 | 14 ⁰ _{-0.011} | 30 | 1.4 |
| - 04 □ | 87 | | 2.1 | | | | | | | |
| - 08 □ | 68.5 | 120 | 145 | 10 | 10 | 110 ⁰ _{-0.035} | 3.5 | 16 ⁰ _{-0.011} | 40 | 4.2 |
| - 15 □ | 114.5 | | | | | | | | | 6.6 |

Note: Models with oil seals are of the same configuration.

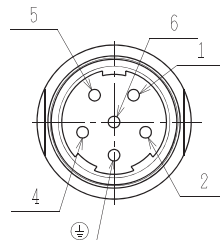
Cable Specifications for Encoder-end Connector



| Pin No. | Description | Colour |
|----------------|----------------------|--------------|
| 1 | 0 V (Battery) | Orange/White |
| 2 | 3.6 V (Battery) | Orange |
| 3 | Data + | Blue |
| 4 | Data - | Blue/White |
| 5 - 7 | Free | - |
| 8 | + 5 V (Power supply) | Red |
| 9 | 0 V (Power supply) | Black |
| 10 - 17 | Free | - |
| Connector case | Frame ground | Shield wire |

Extention: SRUC17GMRWN087
Pin: 021.402.1020
Maker: Interconnectron

Cable Specifications for Servomotor-end Connector



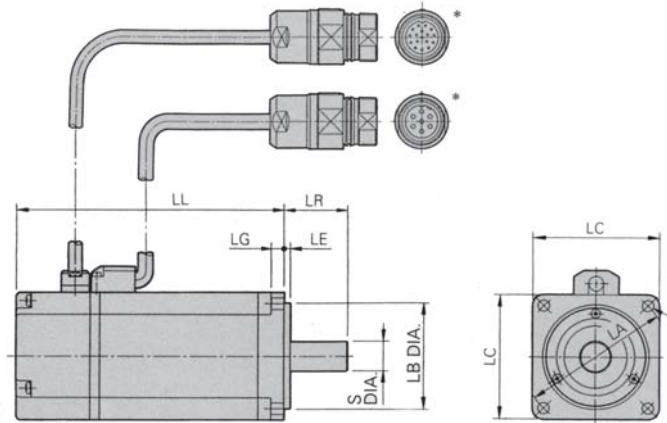
| Pin No. | Description | Colour |
|---------|--------------|--------------|
| 1 | Phase U | Red |
| 2 | Phase V | White |
| 4 | Phase W | Blue |
| 5, 6 | Free | - |
| ⊕ | Frame ground | Green/Yellow |

Extention: LRR06AMRPN182
Pin: 021.279.1020
Maker: Interconnectron



Without Holding Brakes

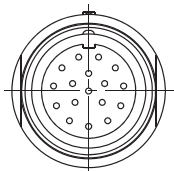
(1) 400 V



| Model SGMEV | L | LC | LA | LZ | LG | LB | LE | S | LR | Approx. Mass kg |
|----------------|-------|----|----|-----|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| - 03 D | 124.5 | 60 | 70 | 5.5 | 6 | 0 ⁰ _{-0.025} | 3 | 14 ⁰ _{-0.011} | 30 | 1.7 |
| - 07 D | 145 | | | | | | | | | 3.4 |

Note: Models with oil seals are of the same configuration.

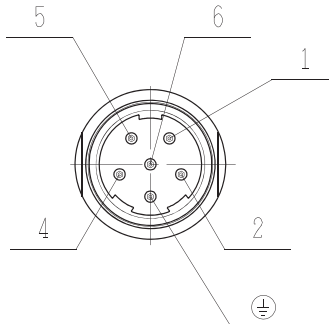
Cable Specifications for Encoder-end Connector



| Pin No. | Description | Colour |
|----------------|----------------------|--------------|
| 1 | 0 V (Battery) | Orange/White |
| 2 | 3.6 V (Battery) | Orange |
| 3 | Data + | Blue |
| 4 | Data - | Blue/White |
| 5 - 7 | Free | - |
| 8 | + 5 V (Power supply) | Red |
| 9 | 0 V (Power supply) | Black |
| 10 - 17 | Free | - |
| Connector case | Frame ground | Shield wire |

Extention: SRUC17GMRWN087
Pin: 021.402.1020
Maker: Interconnectron

Cable Specifications for Servomotor-end Connector



| Pin No. | Description | Colour |
|---------|--------------|--------------|
| 1 | Phase U | Red |
| 2 | Phase V | White |
| 4 | Phase W | Blue |
| 5, 6 | Free | - |
| ⊕ | Frame ground | Green/Yellow |

Extention: LRR06AMRPN182
Pin: 021.279.1020
Maker: Interconnectron

ROTARY SERVOMOTORS SGMSV

Features

- Low inertia
- Wide selection: 1.0 kW to 5.0 kW capacity, holding brake option
- High resolution serial encoder: 20 bits
- Standard protection class: IP67

Application Examples

- Machine tools
- Transfer machines
- Material handling machines
- Food processing equipment
- Packaging

Model Designations

SGMSV - 10 D D A 2 F

Rated Output

| Code | Specifications | Code | Specifications |
|------|----------------|------|----------------|
| 10 | 1.0 kW | 30 | 3.0 kW |
| 15 | 1.5 kW | 40 | 4.0 kW |
| 20 | 2.0 kW | 50 | 5.0 kW |
| 25 | 2.5 kW | | |

Power Supply Voltage

| Code | Specifications |
|------|----------------|
| D | 400 VAC |

Options

| Code | Specifications |
|------|--|
| F | Without options |
| E | With oil seal and holding brake (24 VDC) |
| S | With oil seal |
| H | 24 VDC brake |

Shaft End

| Code | Specifications |
|------|--------------------------------------|
| 2 | Straight without key (standard) |
| 6 | Straight with key and tap (optional) |

Design Revision Order

| Code | Specifications |
|------|----------------|
| A | Standard |

Serial Encoder

| Code | Specifications |
|------|-------------------------------|
| 3 | 20-bit absolute (standard) |
| D | 20-bit incremental (standard) |



■ Ratings and Specifications

Duty Cycle: Continuous

Vibration Class: V15

Insulation Resistance: 500 VDC, 10 MΩmin.

Ambient Temperature: 0 to 40°C

Excitation: Permanent magnet

Mounting: Flange method

Isolation Class: B (130°C)

Withstand Voltage: 1500 VAC for one minute

Enclosure: Totally enclosed, self-cooled, IP65
(except for shaft opening)

Ambient Humidity: 20% to 80% (no condensation)

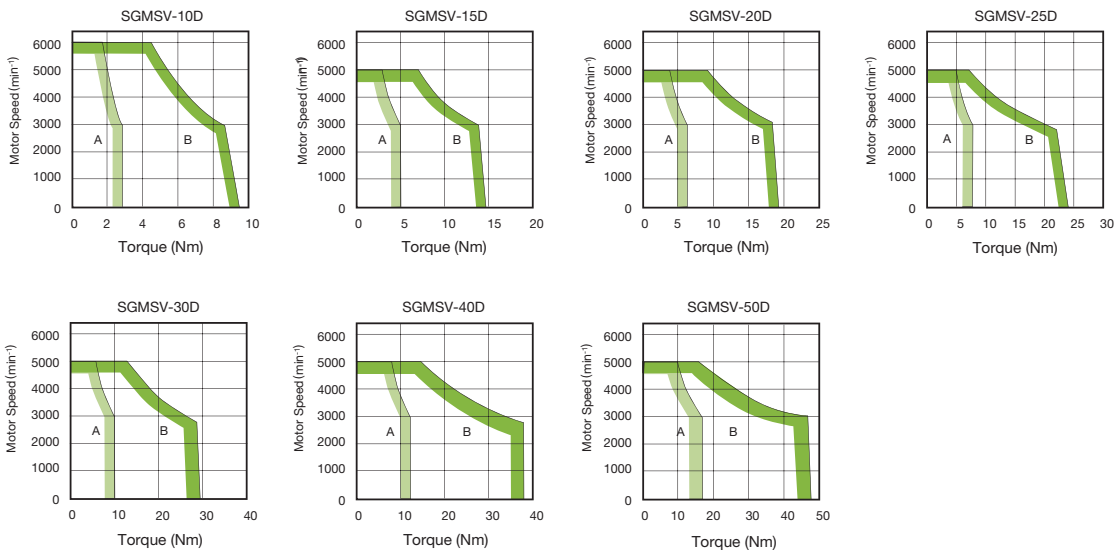
Drive Method: Direct drive

| Voltage | | 400 V | | | | | | |
|--|--------------------------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| Servomotor Model: SGMSV-□ | | 10 D | 15 D | 20 D | 25 D | 30 D | 40 D | 50 D |
| Rated Output* ¹ | kW | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 | 4.0 | 5.0 |
| Rated Torque* ^{1,2} | Nm | 3.18 | 4.9 | 6.36 | 7.96 | 9.8 | 12.6 | 15.8 |
| Instantaneous Peak Torque* ¹ | Nm | 9.45 | 14.7 | 19.1 | 23.9 | 29.4 | 37.8 | 47.6 |
| Rated Current* ¹ | Arms | 2.8 | 4.7 | 6.1 | 7.4 | 8.9 | 12.5 | 27.6 |
| Instantaneous Max. Current* ¹ | Arms | 8.5 | 14 | 20 | 25 | 28 | 38 | 84 |
| Rated Speed* ¹ | min ⁻¹ | 3000 | | | | | | |
| Max. Speed* ¹ | min ⁻¹ | 6000 | 5000 | | | | | |
| Torque Constant | Nm/Arms | 1.27 | 1.23 | 1.18 | 1.15 | 1.16 | 1.06 | 0.604 |
| Rotor Moment of Inertia (with holding brakes) | kg·m ² × 10 ⁻⁴ | 1.74 (1.99) | 2.0 (2.25) | 2.47 (2.72) | 3.19 (3.44) | 7.0 (9.2) | 9.60 (11.8) | 12.3 (14.5) |
| Rated Power Rate* ¹ | kW/s | 58 (51) | 120 (107) | 164 (149) | 199 (184) | 137 (104) | 165 (135) | 203 (172) |
| Rated Angular Acceleration* ¹ | rad/s ² | 18300 (16000) | 24500 (21800) | 25700 (23400) | 25000 (23100) | 14000 (10700) | 13100 (10700) | 12800 (10900) |
| Applicable SERVOPACK | SGDV-□ | 3R5D | 5R4D | 8R4D | 120D | 120D | 170D | 330A |

*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.

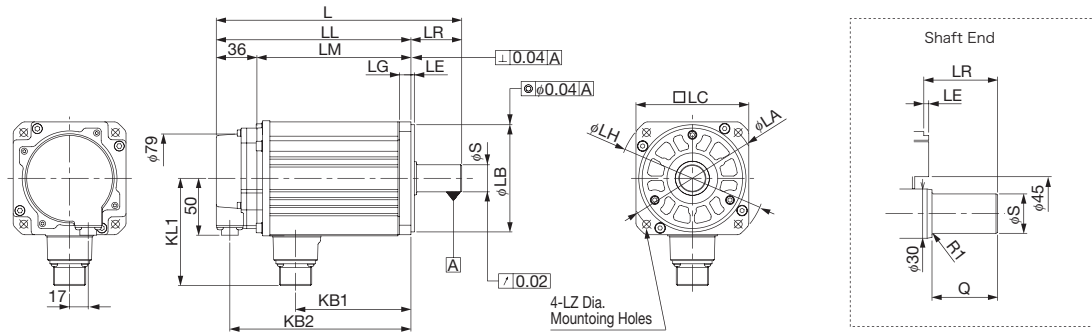
Torque-Motor Speed Characteristics A: Continuous Duty Zone B: Intermittent Duty Zone



External Dimensions (Units: mm)

Without Holding Brakes

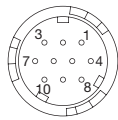
(1) 1 to 5 kW



| Model SGMSV- | L | LL | LM | LR | KB1 | KB2 | KL1 | Flange Face Dimension | | | | | | | Key Dimensions | | Approx. Mass kg | |
|-----------------|-----|-----|-----|----|-----|-----|-----|-----------------------|------------------------------------|-----|----|----|----|-----|----------------|-----------------------------------|--------------------|------|
| | | | | | | | | LA | LB | LC | LE | LF | LG | LH | LZ | S | | Q |
| 10 □ □ A21 | 192 | 147 | 111 | 45 | 76 | 135 | 96 | 115 | 95 ⁰ _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 ⁰ _{-0.013} | 40 | 4.1 |
| 15 □ □ A21 | 202 | 157 | 121 | 45 | 86 | 145 | 96 | 115 | 95 ⁰ _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 ⁰ _{-0.013} | 40 | 4.6 |
| 20 □ □ A21 | 218 | 173 | 137 | 45 | 102 | 161 | 96 | 115 | 95 ⁰ _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 ⁰ _{-0.013} | 40 | 5.4 |
| 25 □ □ A21 | 241 | 196 | 160 | 45 | 125 | 184 | 96 | 115 | 95 ⁰ _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 ⁰ _{-0.013} | 40 | 6.8 |
| 30 □ □ A21 | 259 | 196 | 160 | 63 | 124 | 184 | 114 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 6 | 12 | 165 | 9 | 28 ⁰ _{-0.013} | 55 | 10.5 |
| 40 □ □ A21 | 296 | 233 | 197 | 63 | 161 | 221 | 114 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 6 | 12 | 165 | 9 | 28 ⁰ _{-0.013} | 55 | 13.5 |
| 50 □ □ A21 | 336 | 273 | 237 | 63 | 201 | 261 | 114 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 6 | 12 | 165 | 9 | 28 ⁰ _{-0.013} | 55 | 16.5 |

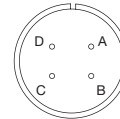
Note: Models with oil seals are of the same configuration.

Cable Specifications for Encoder-end Connector
(20-bit Encoder)



Receptacle: CM10-R10P-D
Applicable plug (To be provided by the customer)
Plug: CM10-AP10S--D (Angle)
CM10-SP10S--D (Straight)
(Asterisks (*) indicate a value that depending on cable size.)

Cable Specifications for Servomotor-end
Connector



| | |
|---|-------------------|
| A | Phase U |
| B | Phase V |
| C | Phase W |
| D | FG (Frame Ground) |

With an Absolute Encoder

| | | | |
|---|---------|----|-------------------|
| 1 | PS | 6 | BAT (+) |
| 2 | /PS | 7 | - |
| 3 | - | 8 | - |
| 4 | PG5V | 9 | PG0V |
| 5 | BAT (-) | 10 | FG (Frame Ground) |

With an Incremental Encoder

| | | | |
|---|------|----|-------------------|
| 1 | PS | 6 | - |
| 2 | /PS | 7 | - |
| 3 | - | 8 | - |
| 4 | PG5V | 9 | PG0V |
| 5 | - | 10 | FG (Frame Ground) |



Rotary Motor Selection

| | | |
|-----------------|--|--|
| Load Data | <p>① Ball Screw Horizontal Axis</p> <p>Load weight m _____ kg</p> <p>Thrust F _____ N</p> <p>Friction coefficient μ _____</p> <p>Mechanical efficiency η _____</p> <p>Reduction ratio $R(=n_M/n_L)$ _____</p> <p>Gear + Coupling J_G _____ kg·cm²</p> <p>Ball screw lead P_B _____ mm</p> <p>Ball screw diameter d_B _____ mm</p> <p>Ball screw length l_B _____ mm</p> | |
| | <p>② Ball Screw Vertical Axis</p> <p>Load weight m_1 _____ kg</p> <p>Counterweight m_2 _____ kg</p> <p>Friction coefficient μ _____</p> <p>Mechanical efficiency η _____</p> <p>Reduction ratio $R(=n_M/n_L)$ _____</p> <p>Gear + Coupling J_G _____ kg·cm²</p> <p>Ball screw lead P_B _____ mm</p> <p>Ball screw diameter d_B _____ mm</p> <p>Ball screw length l_B _____ mm</p> | |
| | <p>③ Timing Belt</p> <p>Load weight m _____ kg</p> <p>Thrust F _____ N</p> <p>Friction coefficient μ _____</p> <p>Mechanical efficiency η _____</p> <p>Reduction ratio $R(=n_M/n_L)$ _____</p> <p>Gear + Coupling J_G _____ kg·cm²</p> <p>Pulley J_p _____ kg·cm²</p> <p>Pulley diameter d_p _____ mm</p> | |
| | <p>④ Rack & Pinion</p> <p>Load weight m _____ kg</p> <p>Thrust F _____ N</p> <p>Friction coefficient μ _____</p> <p>Mechanical efficiency η _____</p> <p>Reduction ratio $R(=n_M/n_L)$ _____</p> <p>Gear + Coupling J_G _____ kg·cm²</p> <p>Pinion diameter d _____ mm</p> <p>Pinion Thickness t _____ mm</p> | |
| | <p>⑤ Roll Feeder</p> <p>Load Moment of Inertia J_L _____ kg·cm²</p> <p>Tension F _____ N</p> <p>Pressure P _____ N</p> <p>Roll diameter d _____ mm</p> <p>Friction coefficient μ _____</p> <p>Mechanical efficiency η _____</p> <p>Reduction ratio $R(=n_M/n_L)$ _____</p> <p>Gear + Coupling J_G _____ kg·cm²</p> | |
| | <p>⑥ Rotor</p> <p>Load Moment of Inertia J_L _____ kg·cm²</p> <p>Load Torque T_L _____ kg·cm</p> <p>Mechanical efficiency η _____</p> <p>Reduction ratio $R(=n_M/n_L)$ _____</p> <p>Gear + Coupling J_G _____ kg·cm²</p> | |
| Driving Pattern | <p>Duty Cycle</p> <p>DUTY t _____ s</p> <p>Positioning distance l _____ m</p> <p>Speed v_L _____ m/s</p> <p>Positioning time t_m _____ s</p> <p>Accel/decel time t_a _____ s</p> <p>Note : Fill in either v_L or t_a. If both are filled in, specify the prior one.</p> | |

SERVOPACKs SGD V

ANALOG/PULSE

Features

- Unprecedented ease-of-use through cutting-edge technology
 - New tuning-less function means no adjustment needed
 - Impressive load regulation with strengthened vibration suppression function.

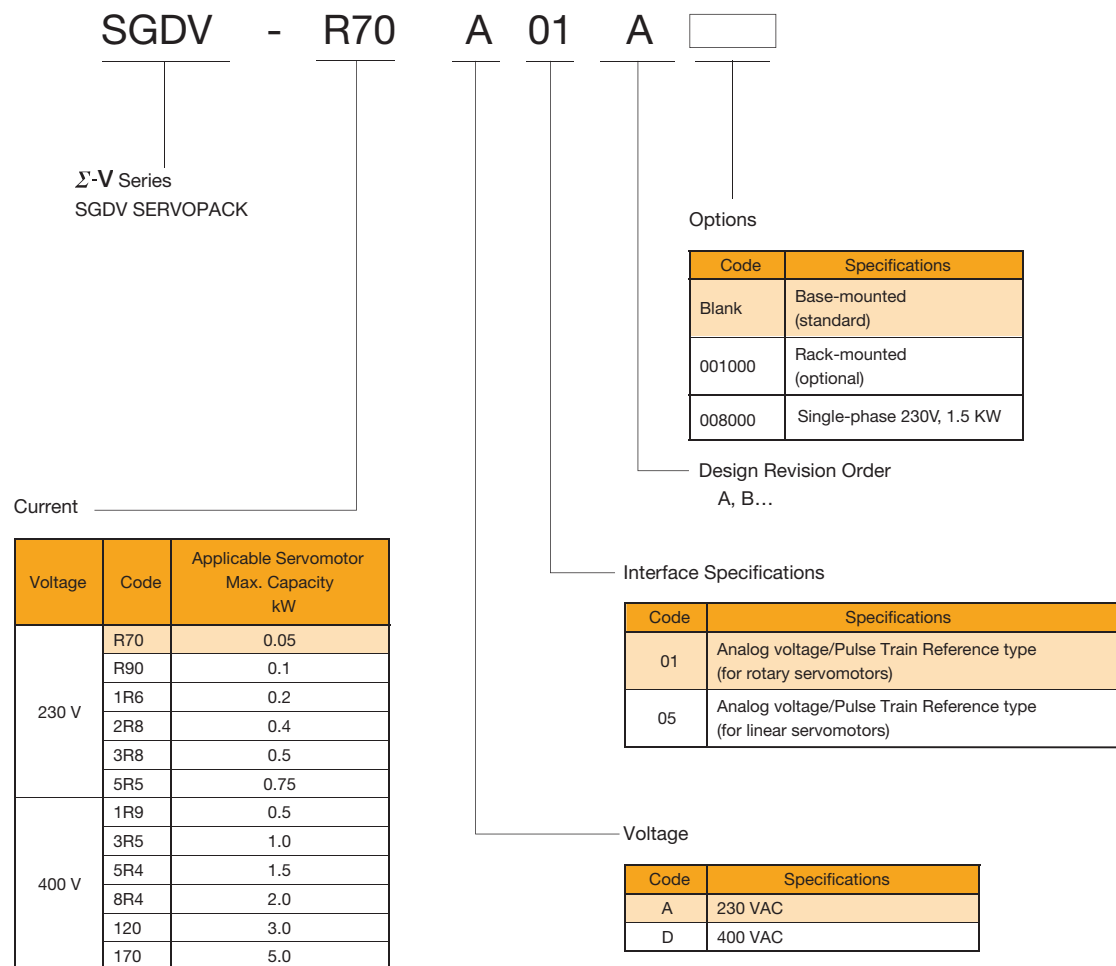
■ Fast setup time

- Setup wizard function and wiring conformation function of engineering tool SigmaWin+ allows easy setup just by watching the monitor.

■ High response characteristics at 1.6 kHz

- New advanced autotuning.
- Reduced positioning time through model following control, and smooth machine control enabled by vibration suppression function.

■ Model Designations



■ Ratings

| SERVOPACK Model | SGDV- | R70A | R90A | 1R6A | 2R8A | 3R8A | 5R5A | 1R9D | 3R5D | 5R4D | 8R4D | 120D | 170D |
|-------------------------------------|-------|--|------|------|------|------|------|---|------|------|------|------|------|
| Main Circuit | | Single-/Three-phase 200 to 230 VAC +10% to -15% 50/60 Hz | | | | | | Three-phase 380 to 480 VAC+10% to -15% 50/60 Hz | | | | | |
| Control Circuit | | Single-phase 200 to 230 VAC +10% to -15% 50/60 Hz | | | | | | 24 VDC ± 15% | | | | | |
| Applicable Servomotor Max. Capacity | kW | 0.05 | 0.1 | 0.2 | 0.4 | 0.5 | 0.75 | 0.5 | 1 | 1.5 | 2 | 3 | 5 |
| Continuous Output Current | Arms | 0.66 | 0.91 | 1.6 | 2.8 | 3.8 | 5.5 | 1.9 | 3.5 | 5.4 | 8.4 | 11.9 | 16.5 |
| Max. Output Current | Arms | 2.1 | 2.9 | 6.5 | 9.3 | 11 | 16.9 | 5.5 | 8.5 | 14 | 20 | 28 | 42 |



■ Specifications

| Items | | Main Voltage | Specifications |
|-------------------------|--|---|---|
| Input Power Supply | Main Circuit | 230 V | Single-/Three-phase 200 to 230 VAC +10% to -15% 50/60 Hz |
| | | 400 V | Three-phase 380 to 480 VAC +10% to -15% 50/60 Hz |
| | Control Circuit | 230 V | Single-phase 200 to 230 VAC +10% to -15% 50/60 Hz |
| | | 400 V | 24 VDC ±15% |
| Control Method | | | For 230 V, for 400 V, three-phase full-wave rectification IGBT PWM control, Sign-wave driven |
| Feedback | Rotary Servomotors | | Serial encoder: 13-bit (incremental encoder) Serial encoder: 20-bit (incremental/absolute encoder) 4 Mb/s communications |
| | Linear Servomotors | | Serial Converter 4 Mb/s communications |
| Operating Conditions | Ambient/Storage Temperature | | Ambient temperature: 0 to +55°C, storage temperature: -20 to +85°C |
| | Ambient/Storage Humidity | | 90%RH or less (no condensation) |
| | Vibration Level/Shock Resistance | | Vibration level: 4.9 m/s ² , shock resistance: 19.6 m/s ² |
| | Protection class/Pollution degree | | Protection class: IP 1X, pollution degree: 2 Do not use SERVOPACKs in the following locations: · Locations subject to corrosive or flammable gasses · Locations subject to dust, including iron dust, and salts · Locations subject to exposure to water, oil, or chemicals |
| | Others | | Do not use SERVOPACKs in the following locations: · Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity |
| Altitude | | 1000 m or less | |
| Compliant Standards | | | UL 508C EN50178, EN55011 class A group 1, EN61800-3, EN61800-5-1 |
| Configuration | | | Base-mounted (Rack mounting available as an option for some models.) |
| Performance | Speed Control Range | | 1:5000 (The lowest speed of the speed control range is the speed at servomotor will not stop with a rated torque load.) |
| | Speed Regulation*1 | Load Variation | 0% to 100% load: ±0.01% max. (at rated speed) |
| | | Voltage Variation | Rated voltage: ±10% : 0% (at rated speed) |
| | | Temperature Variation | 25±25°C : ±0.1% max. (at rated speed) |
| | Torque Control Tolerance (Repeatability) | | ±1% |
| Soft Start Time Setting | | 0 to 10 s (can be set individually for acceleration and deceleration.) | |
| I/O Signals | Encoder Output Pulses | | Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available. |
| Communications | RS-422A Communications | Interface | Digital operator, RS-422A port of personal computers etc. |
| | | 1:n communications | RS-422A port: n = 15 max. available |
| | | Axis address setting | Set by parameters |
| | USB Communications | Function | Status display, parameter settings, adjustment functions, utility functions, parameter copy functions |
| | | Interface | Personal computers (application: SigmaWin+) |
| | | Communications | Compliant with USB1.1 standard |
| Function | | Status display, parameter settings, adjustment functions, utility functions, parameter copy functions, waveform trace | |
| Display | Power Charge | | CHARGE for main circuit power supply input confirmation LED (Red) 1 ch |
| Regenerative Processing | | | 230 VAC SGDVR70A, -R90A, -R6A, -2R8A: External regenerative resistor (optional) 230 VAC SGDVR3R8A, -5R5A: Built-in regenerative resistor 400 VAC model: Built-in regenerative resistor |
| Analog Monitor | | | Analog monitor connector built in for monitoring speed, torque and other reference signals. Number of channels: 2 ch |
| Protective Functions | | | Overcurrent, overvoltage, undervoltage, overload, regeneration error |
| Utility Functions | | | Alarm trace back, JOG operation, origin search, etc. |
| Safety Functions | Input | | /HWBB1, /HWBB2: Hard wire base block signal |
| | Output | | EDM1: Status monitor (fixed output) of built-in safety circuit |
| Option Card Function | | Feedback | Serial encoder communications input for fully-closed loop control |

*1: Speed regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

The motor speed may change due to voltage variations or amplifier drift and changes in processing resistance due to temperature variation. The ratio of speed changes to the rated speed represent speed regulation due to voltage and temperature variations.

■ Specifications

| Items | | Specifications | |
|------------------|---------------------|--|--|
| I/O Signal | Sequence Input | Number of Channels | 7 ch |
| | | Function | Signal allocations and positive/negative logics can be modified. Servo ON (/SVON), P control (/P-CON), alarm reset (/ALM-RST), forward run prohibited (P-OT), reverse run prohibited (N-OT), forward torque limit (/P-CL), reverse torque limit (/N-CL), internal speed setting switching, control mode switching (/C-SEL), zero clamp (/ZCLAMP), reference pulse inhibit (/INHIBIT), gain changeover |
| | Sequence Output | Number of Channels | 3 ch |
| | | Function | Signal allocations and positive/negative logics can be modified. Positioning completion (/COIN), speed coincidence detection (/V-CMP), servomotor rotation detection (/TGON), servo ready (/S-RDY), torque limit detection (/CLT), speed limit detection (/VLT), break interlock (/BK), warning (/WARN), NEAR (/NEAR) |
| Panel Operator | | Display | 7 segments, 5 digits LED (Red) |
| | | Switch | Push switch: 4 ch |
| Torque Control | Analog Input | Reference Voltage | ±3 VDC (Variable setting range: ±1 to 10 VDC) at rated torque, max. input voltage: ±12 V |
| | | Input Impedance | About 14 kΩ min. |
| | | Circuit Time Constant | 30 μs |
| Speed Control | Analog Input | Reference Voltage | ±6 VDC (variable setting range: ±2 to 10 VDC) at rated speed, max. input voltage: ±12 V |
| | | Input Impedance | About 14 kΩ min. |
| | | Circuit Time Constant | 30 μs |
| | Set Speed Reference | Movement Direction Selection | /P-CON signal |
| | | Rotation Direction Selection | Switches the direction by /P-CON |
| Function | Speed Selection | Speed 1 to 3 selection | |
| Position Control | Reference Pulse | Soft Start Setting | 0 to 10 s (can be set individually for acceleration and deceleration.) |
| | | Type | Sign + pulse train, 90° phase difference 2-phase pulse (phase A + phase B), or CCW + CW pulse train |
| | | Form | Non-insulated line driver (+5 V level), open collector |
| | Clear Signal | Frequency | ×1 multiplier: 4 Mpps ×2 multiplier: 2 Mpps ×4 multiplier: 1 Mpps Open collector: 200 kpps Frequencies drop when the duties have errors. |
| | | Function | Clears error pulse by external signals. |
| | | Form | Compliant with line driver, open collector |
| Others | Alarm Code Output | 3-bit, open collector output (non-insulated) | |
| | SEN signal | Included | |

■ Power Supply Capacities and Power Losses

The following table shows SERVOPACKs power supply capacities and power losses at the rated output.

| Main Circuit Power Supply | Applicable Servomotor Max. Capacity kW | SERVOPACK Model SGD*- | Power Supply Capacity kVA | Output Current A | Main Circuit Power Loss W | Regenerative Resistor Power Loss W | Control Circuit Power Loss W | Total Power Loss W | |
|---------------------------|--|-----------------------|---------------------------|------------------|---------------------------|------------------------------------|------------------------------|--------------------|-------|
| Single-/Three-phase 230 V | 0.05 | R70A | 0.2 | 0.66 | 5.1 | - | 17 | 22.1 | |
| | 0.1 | R90A | 0.3 | 0.91 | 7.3 | | | 24.3 | |
| | 0.2 | 1R6A | 0.6 | 1.6 | 13.5 | | | 30.5 | |
| | 0.4 | 2R8A | 1 | 2.8 | 24.0 | 8 | | 41.0 | |
| | 0.5 | 3R8A | 0.9 | 3.8 | 20.1 | | | 45.1 | |
| | 0.75 | 5R5A | 1.6 | 5.5 | 43.8 | | | 68.8 | |
| Three-phase 400 V | 0.5 | 1R9D | 1.1 | 1.9 | 24.6 | 14 | 21 | 59.6 | |
| | 1.0 | 3R5D | 2.3 | 3.5 | 46.1 | | | 81.1 | |
| | 1.5 | 5R4D | 3.5 | 5.4 | 71.3 | | | 106.3 | |
| | 2.0 | 8R4D | 4.5 | 8.4 | 77.9 | 28 | | 25 | 130.9 |
| | 3.0 | 120D | 7.1 | 11.9 | 108.7 | | | | 161.7 |
| | 5.0 | 170D | 11.7 | 16.5 | 161.1 | | | | 36 |

Notes: 1 SGD*-R70A, -R90A, -1R6A, and -2R8A SERVOPACKs do not have built-in regenerative resistors. If the regenerative energy exceeds the specified value, connect an external regenerative resistor.

2 Regenerative resistor power losses are allowable losses. Take the following action if this value is exceeded.

• Remove the lead from the internal regenerative resistor in the SERVOPACK. (SGDV-3R8, -5R5A, and 400-V SERVOPACKs)

• Install an external regenerative resistor.

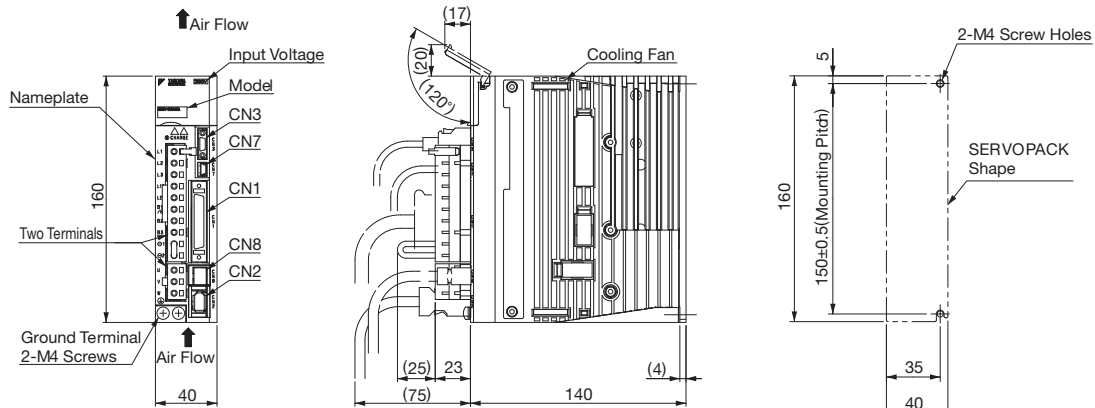
3 External regenerative resistors are options.



External Dimensions (Units: mm)

Base-mounted SERVOPACKs

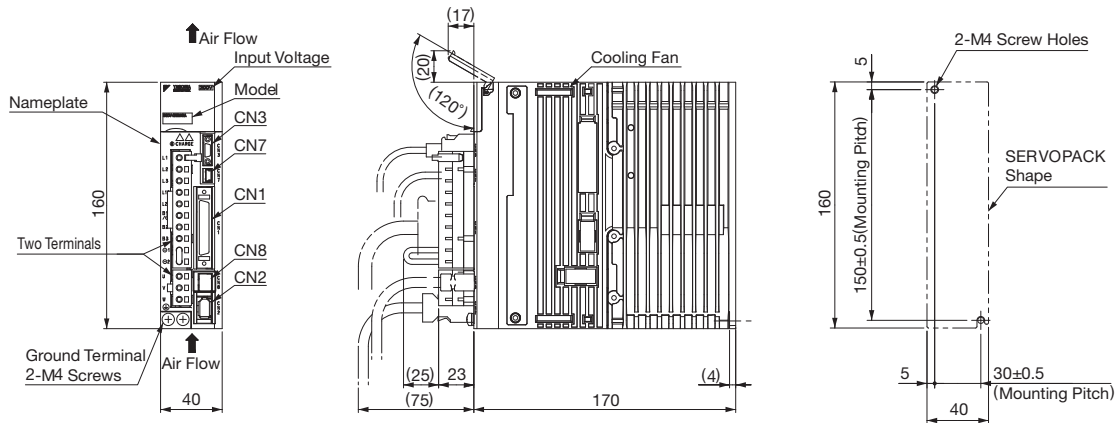
(1) Three-phase 230 VAC, Model: SGDV-R70A0 □A, -R90A0□A, and -1R6A0□A



Mounting Hole Diagram

Approx. Mass: 0.9 kg

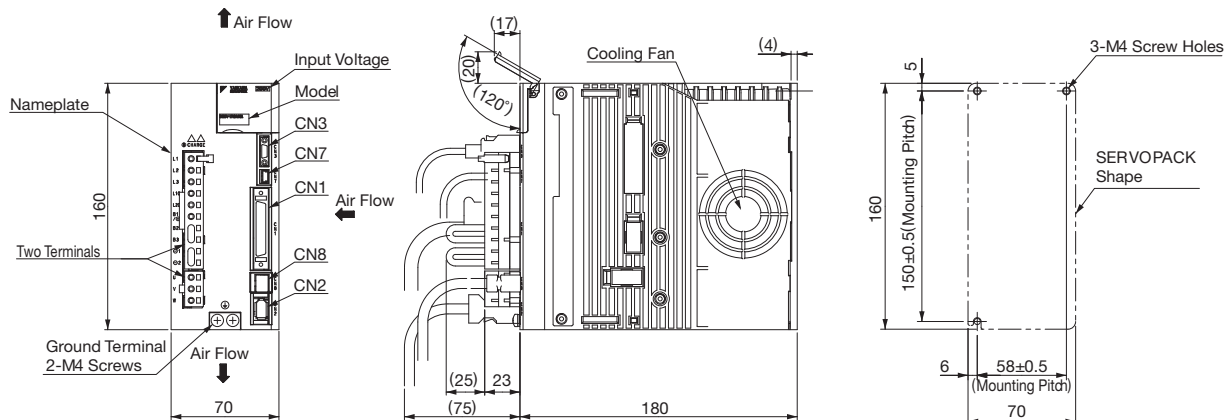
(2) Three-phase 230 VAC, Model: SGDV-2R8A0 □A



Mounting Hole Diagram

Approx. Mass: 1.0 kg

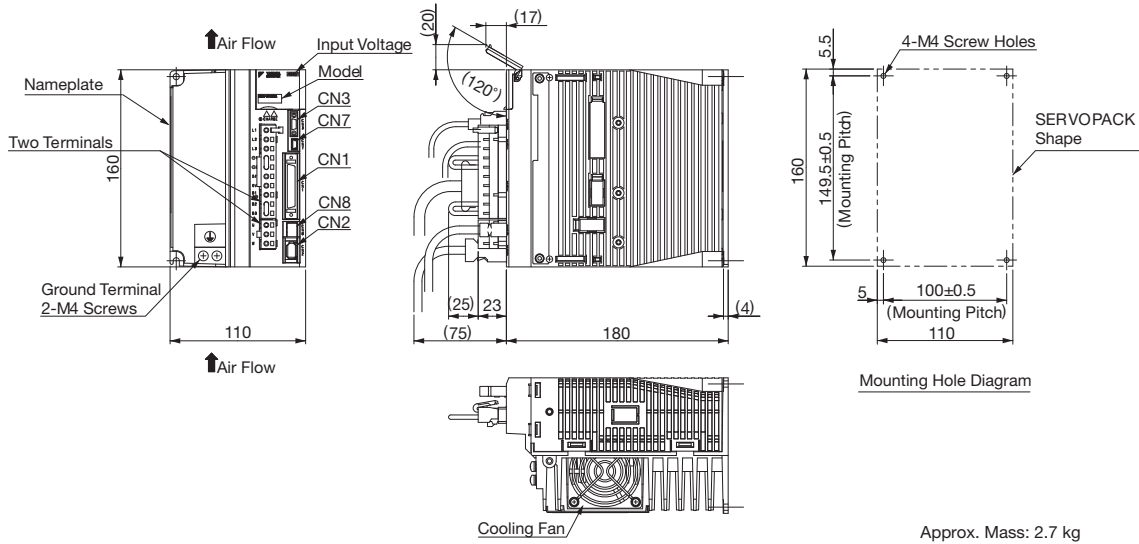
(3) Three-phase 230 VAC, Model: SGDV-3R8A0 □A, and -5R5A0□A



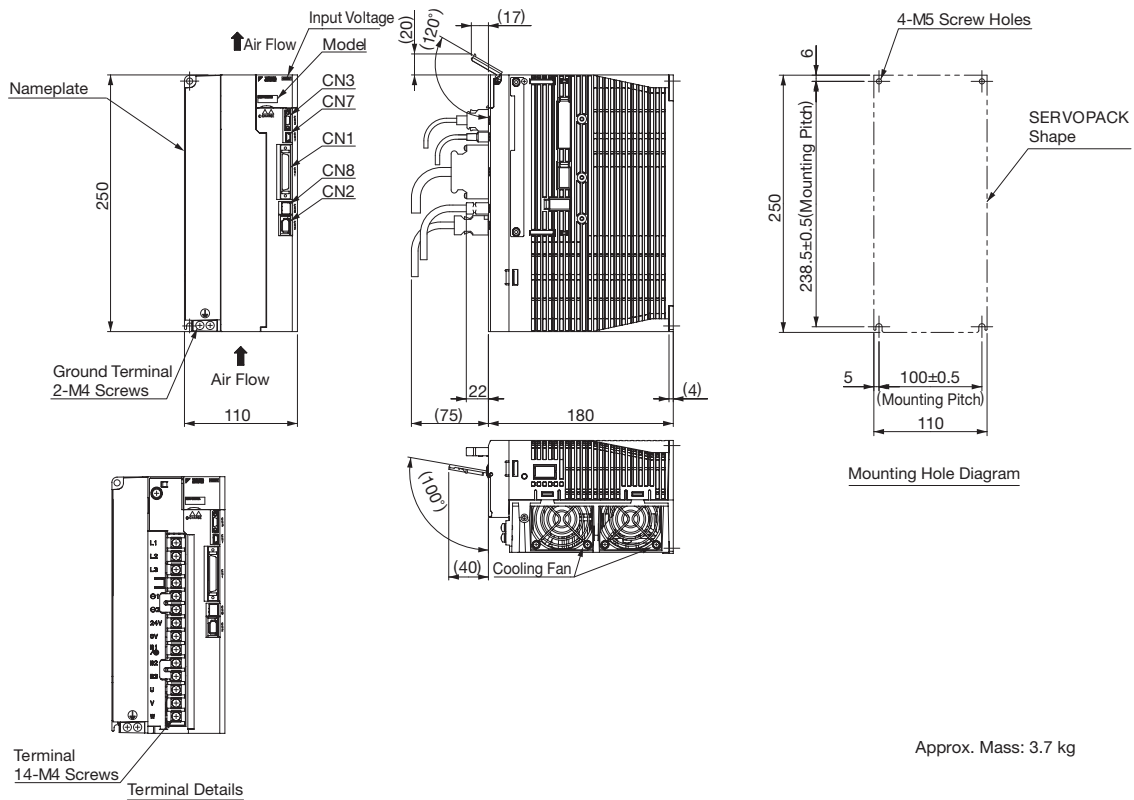
Mounting Hole Diagram

Approx. Mass: 1.5 kg

(4) Three-phase 400 VAC, Model: SGDV-1R9D0 □A, -3R5D0□A, and -5R4D0□A

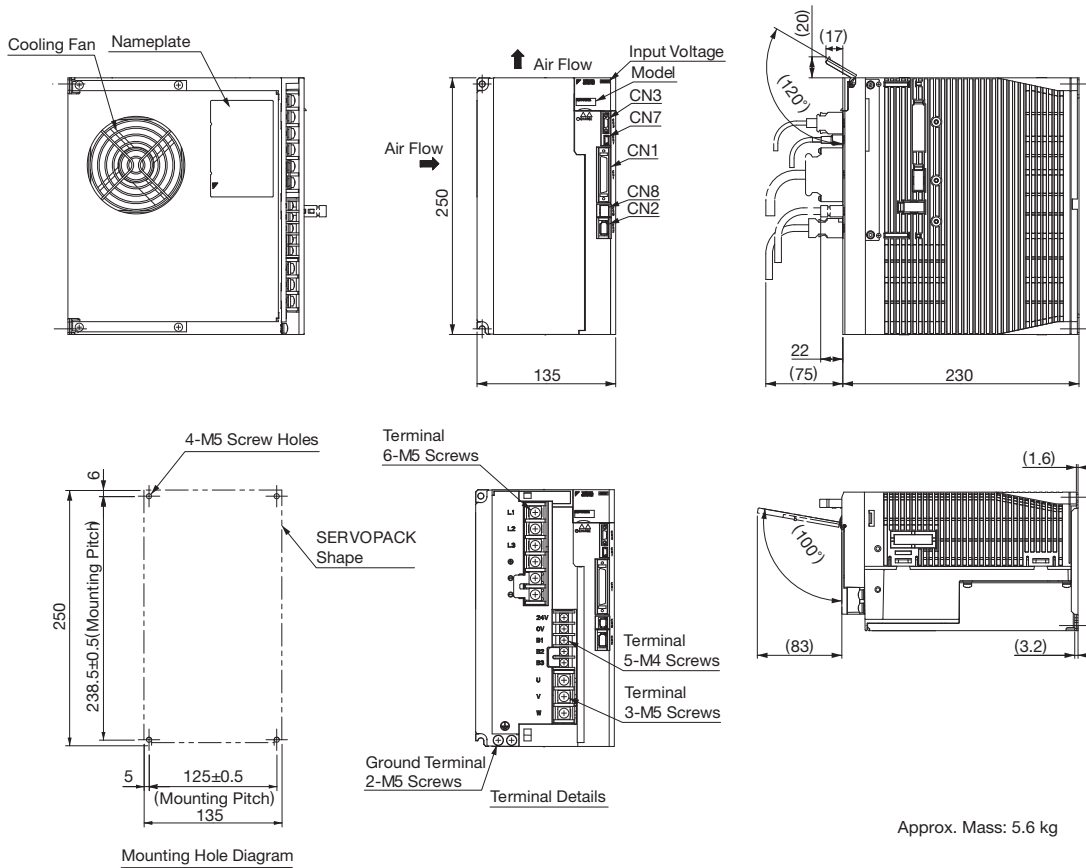


(5) Three-phase 400 VAC, Model: SGDV-8R4D0 □A and -120D0□A





(6) Three-phase 400 VAC, Model: SGDV-170D0 □ A



Connectors for Rack-mounted SERVOPACKS

| Description | Port | Model | Pole | Manufacturer |
|-------------|------|------------------------|------|-------------------------------|
| I/O | CN1 | 10250-52A2PL | 50 | Sumitomo 3M Ltd. |
| Encoder | CN2 | 53984-0671 | 6 | Molex Japan Co., Ltd. |
| Serial Port | CN3 | HDR-EC14LFDTN-SLE-PLUS | 14 | Honda Tsushin Kogyo Co., Ltd. |
| USB | CN7 | MNC23-5K5H00 | 5 | ADVANCED-CONNECTEK INC. |
| Safety | CN8 | 1981080-1 | 8 | Tyco Electronics AMP K.K. |

Note: The connectors above or their equivalents are used for SERVOPACKS.

SERVOPACKs SGD V

MECHATROLINK-II

Features

■ Real-time communications

MECHATROLINK-II communications enable high-speed control for 30 stations at a maximum transmission speed of 10 Mbps in a transmission cycle from 250 μ s to 4 ms (user setting). Such a high transmission speed allows real-time transmission of various data required for control.

■ Cost savings

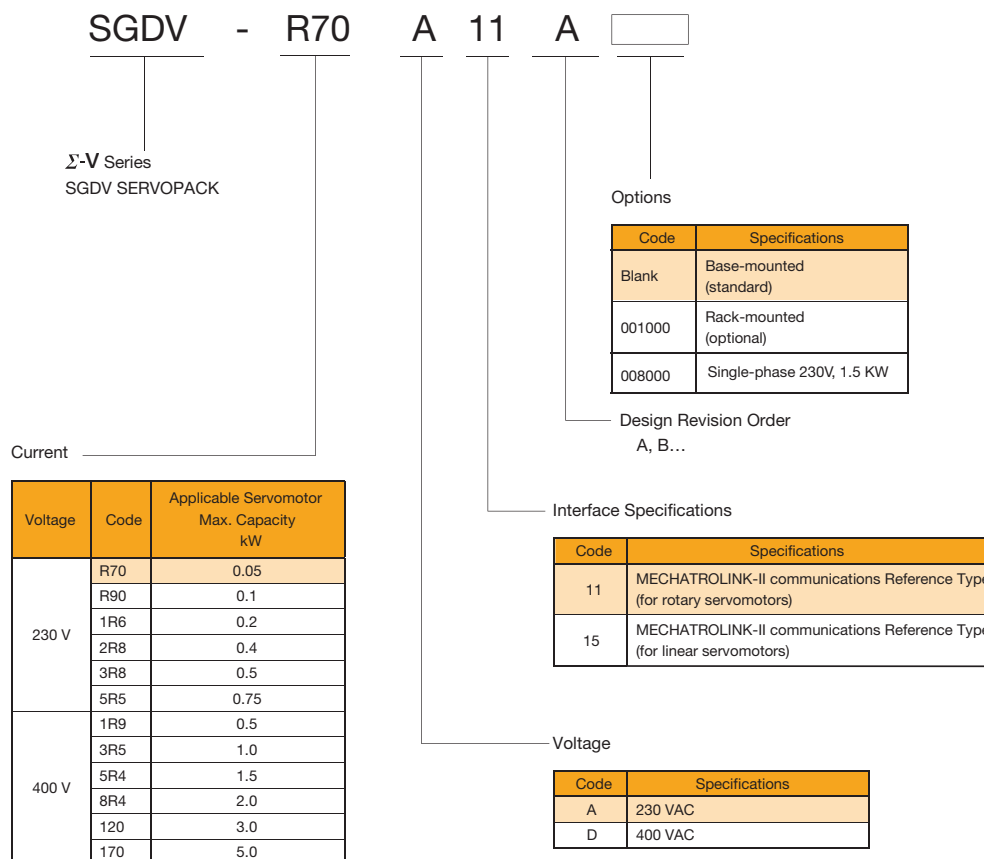
Thirty stations can be connected to a single MECHATROLINK-II transmission line, so wiring costs and time are greatly reduced. Also, only one signal

connector is required on the host controller. And, the all-digital network eliminates the need for conversion from digital to analog for speed/torque references and for a pulse generator to generate position references.

■ High-precision motion control

The SGD V SERVOPACK when connected to the host controller in the MECHATROLINK-II network provides not only torque, position, and speed control but also synchronized phase control that requires advanced control technology. The control mode can be changed online so that the machine can move smoothly in complex motions with great efficiency.

■ Model Designations



■ Ratings

| SERVOPACK Model | SGDV- | R70A | R90A | 1R6A | 2R8A | 3R8A | 5R5A | 1R9D | 3R5D | 5R4D | 8R4D | 120D | 170D |
|-------------------------------------|-------|--|------|------|------|------|------|---|------|------|------|------|------|
| Main Circuit | | Single-/Three-phase 200 to 230 VAC +10% to -15% 50/60 Hz | | | | | | Three-phase 380 to 480 VAC+10% to -15% 50/60 Hz | | | | | |
| Control Circuit | | Single-phase 200 to 230 VAC +10% to -15% 50/60 Hz | | | | | | 24 VDC \pm 15% | | | | | |
| Applicable Servomotor Max. Capacity | kW | 0.05 | 0.1 | 0.2 | 0.4 | 0.5 | 0.75 | 0.5 | 1 | 1.5 | 2 | 3 | 5 |
| Continuous Output Current | Arms | 0.66 | 0.91 | 1.6 | 2.8 | 3.8 | 5.5 | 1.9 | 3.5 | 5.4 | 8.4 | 11.9 | 16.5 |
| Max. Output Current | Arms | 2.1 | 2.9 | 6.5 | 9.3 | 11 | 16.9 | 5.5 | 8.5 | 14 | 20 | 28 | 42 |



■ Specifications

| Items | | | Specifications |
|-------------------------|--|--|---|
| Input Power Supply | Main Circuit | 230 V | Single-/Three-phase 200 to 230 VAC +10% to -15% 50/60 Hz |
| | | 400 V | Three-phase 380 to 480 VAC +10% to -15% 50/60 Hz |
| | Control Circuit | 230 V | Single-phase 200 to 230 VAC +10% to -15% 50/60 Hz |
| | | 400 V | 24 VDC ±15% |
| Control Method | | | For 200 V, for 400 V, three-phase full-wave rectification IGBT PWM control, Sign-wave driven |
| Feedback | | | Serial encoder: 13-bit (incremental encoder) Serial encoder: 20-bit (incremental/absolute encoder) 4 Mb/s communications, 8 Mb/s communications |
| Operating Conditions | Ambient/Storage Temperature | | Ambient temperature: 0 to +55°C, storage temperature: -20 to +85°C |
| | Ambient/Storage Humidity | | 90%RH or less (no condensation) |
| | Vibration Level/Shock Resistance | | Vibration level: 4.9 m/s ² , shock resistance: 19.8 m/s ² |
| | Protection class/Pollution degree | | Protection class: IP 1X, pollution degree: 2 Do not use SERVOPACKs in the following locations: · Locations subject to corrosive or flammable gasses · Locations subject to exposure to water, oil, or chemicals · Locations subject to dust, including iron dust, and salts |
| | Others | | Do not use SERVOPACKs in the following locations: · Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity |
| Elevation | | | 1000 m or less |
| Compliant Standards | | | UL 508C EN50178, EN55011 class A group 1, EN61800-3, EN61800-5-1 |
| Configuration | | | Base-mounted (Rack mounting available as an option for some models.) |
| Performance | Speed Control Range | | 1:5000 (The lowest speed of the speed control range is the speed at servomotor will not stop with a rated torque load.) |
| | Speed Regulation*1 | Load Variation | 0% to 100% load: ±0.01% max. (at rated speed) |
| | | Voltage Variation | Rated voltage: ±10% : 0% (at rated speed) |
| | | Temperature Variation | 25±25°C : ±0.1% max. (at rated speed) |
| | Torque Control Tolerance (Repeatability) | | ±1% |
| Soft Start Time Setting | | 0 to 10 s (can be set individually for acceleration and deceleration.) | |
| I/O Signals | Encoder Output Pulses | | Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available. |
| Communications | RS-422A Communications | Interface | Digital operator, RS-422A port of personal computers etc. |
| | | 1:n communications | RS-422A port: n = 15 max. available |
| | | Axis address setting | Set by parameters |
| | USB Communications | Function | Status display, parameter settings, adjustment functions, utility functions |
| | | Interface | Personal computers (application: SigmaWin +) |
| Display | Power Charge | Communications | Compliant with USB1.1 standard |
| | | Function | Status display, parameter settings, adjustment functions, utility functions |
| Analog Monitor | | | CHARGE for main circuit power supply input confirmation LED (red) 1 ch |
| Analog Monitor | | | Analog monitor connector built in for monitoring speed, torque and other reference signals. Number of channels: 2 ch |
| Protective Functions | | | Overcurrent, overvoltage, undervoltage, overload, regeneration error |
| Utility Functions | | | Alarm trance back, JOG operations, origin search, etc. |
| Regenerative Processing | | | 230 VAC SGD V-R70A, -R90A, -1R6A, -2R8A: External regenerative resistor (optional) 230 VAC SGD V-3R8A, -5R5A: Built-in regenerative resistor 400 VAC model: Built-in regenerative resistor |
| Safety Functions | Input | | /HWBB1, /HWBB2: Hard wire base block signal |
| | Output | | EDM1: Status monitor (fixed output) of built-in safety circuit |
| Option Card Function | | Feedback | Serial encoder communications input for fully-closed loop control |

*1: Speed regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

The motor speed may change due to voltage variations or amplifier drift and changes in processing resistance due to temperature variation. The ratio of speed changes to the rated speed represent speed regulation due to voltage and temperature variations.

■ Specifications

| Items | | | Specifications |
|-----------------------------|-----------------|-------------------------|---|
| I/O Signal | Sequence Input | Number of Channels | 7 ch |
| | | Function | Signal allocations and positive/negative logics can be modified. Homing deceleration switch signal (/DEC), external latch signal (/EXT1 to 3), forward run prohibited (P-OT), reverse run prohibited (N-OT), forward torque (force) limit (/P-CL), reverse torque limit (/N-CL) |
| | Sequence Output | Number of Channels | 3 ch |
| | | Function | Signal allocations and positive/negative logics can be modified. Positioning completion (/COIN), speed coincidence detection (/V-CMP), servomotor rotation detection (/TGON), servo ready (/S-RDY), torque limit detection (/CLT), speed limit detection (/VLT), break interlock (/BK), warning (/WARN), NEAR (/NEAR) |
| Panel Operator | | Display | 7 segments-1 digit LED (red) |
| | | Switch | Rotary switch: 16 ch, DIP switch: 4 ch |
| MECHATROLINK Communications | | Communications Protocol | MECHATROLINK-II |
| | | Station Address | 41H to 5FH (max. number of slaves: 30) |
| | | Transmission Speed | 10 Mbps, 4 Mbps |
| | | Transmission Cycle | 250 μ s, 0.5 to 4.0 ms (multiple of 0.5 ms) |
| Command Method | | Performance | Position control, speed control, and torque control through MECHATROLINK- 2 communications |
| | | Command Input | MECHATROLINK commands and MECHATROLINK- 2 commands (for sequence, motion, data setting/reference, monitor, adjustment, and other commands.) |

■ Power Supply Capacities and Power Losses

The following table shows SERVOPACKs power supply capacities and power losses at the rated output.

| Main Circuit Power Supply | Applicable Servomotor Max. Capacity kW | SERVOPACK Model SGD V- | Power Supply Capacity kVA | Output Current A | Main Circuit Power Loss W | Regenerative Resistor Power Loss W | Control Circuit Power Loss W | Total Power Loss W |
|---------------------------|--|------------------------|---------------------------|------------------|---------------------------|------------------------------------|------------------------------|--------------------|
| Three-phase 230 V | 0.05 | R70A | 0.2 | 0.66 | 5.1 | — | 17 | 22.1 |
| | 0.1 | R90A | 0.3 | 0.91 | 7.3 | | | 24.3 |
| | 0.2 | 1R6A | 0.6 | 1.6 | 13.5 | | | 30.5 |
| | 0.4 | 2R8A | 1 | 2.8 | 24.0 | 8 | 41.0 | |
| | 0.5 | 3R8A | 0.9 | 3.8 | 20.1 | | 45.1 | |
| | 0.75 | 5R5A | 1.6 | 5.5 | 43.8 | | 68.8 | |
| Three-phase 400 V | 0.5 | 1R9D | 1.1 | 1.9 | 24.6 | 14 | 21 | 59.6 |
| | 1.0 | 3R5D | 2.3 | 3.5 | 46.1 | | | 81.1 |
| | 1.5 | 5R4D | 3.5 | 5.4 | 71.3 | | | 106.3 |
| | 2.0 | 8R4D | 4.5 | 8.4 | 77.9 | 28 | 25 | 130.9 |
| | 3.0 | 120D | 7.1 | 11.9 | 108.7 | | | 161.7 |
| | 5.0 | 170D | 11.7 | 16.5 | 161.1 | | | 221.1 |

Notes: 1 SGD V-R70A, -R90A, -1R6A, and -2R8A SERVOPACKs do not have built-in regenerative resistors. If the regenerative energy exceeds the specified value, connect an external regenerative resistor.

2 Regenerative resistor power losses are allowable losses. Take the following action if this value is exceeded.

- Remove the lead from the internal regenerative resistor in the SERVOPACK (SGDV-3R8, -5R5A, and 400-V SERVOPACKs).

- Install an external regenerative resistor.

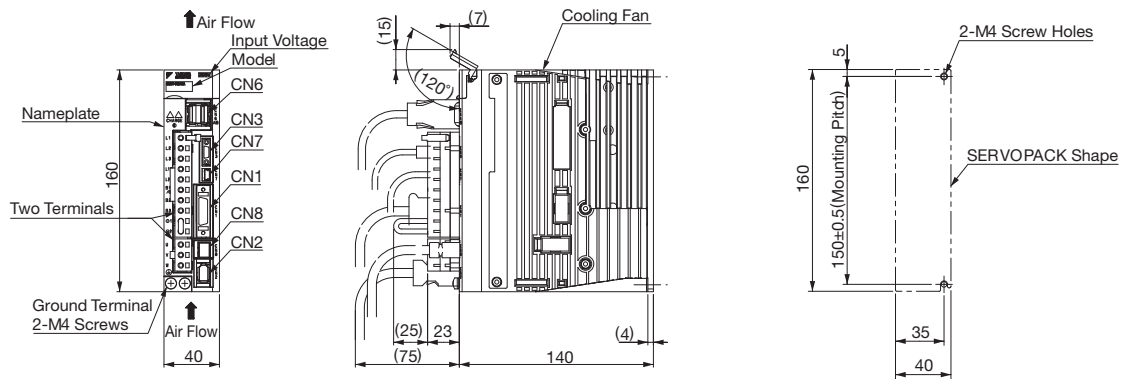
3 External regenerative resistors are options.



External Dimensions (Units: mm)

Base-mounted SERVOPACKs

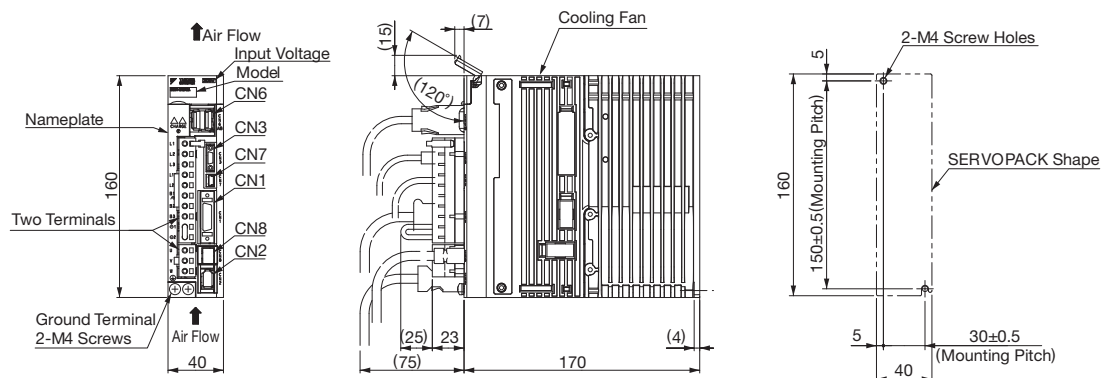
(1) Three-phase 230 VAC, model: SGD V-R70A1 □ A, -R90A1 □ A, and -1R6A1 □ A



Mounting Hole Diagram

Approx. Mass: 0.9 kg

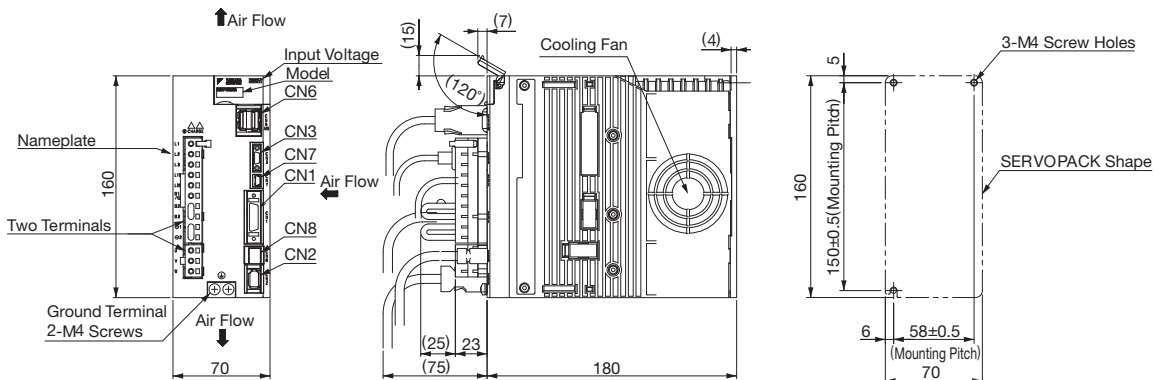
(2) Three-phase 230 VAC, model: SGD V-2R8A1 □ A



Mounting Hole Diagram

Approx. Mass: 1.0 kg

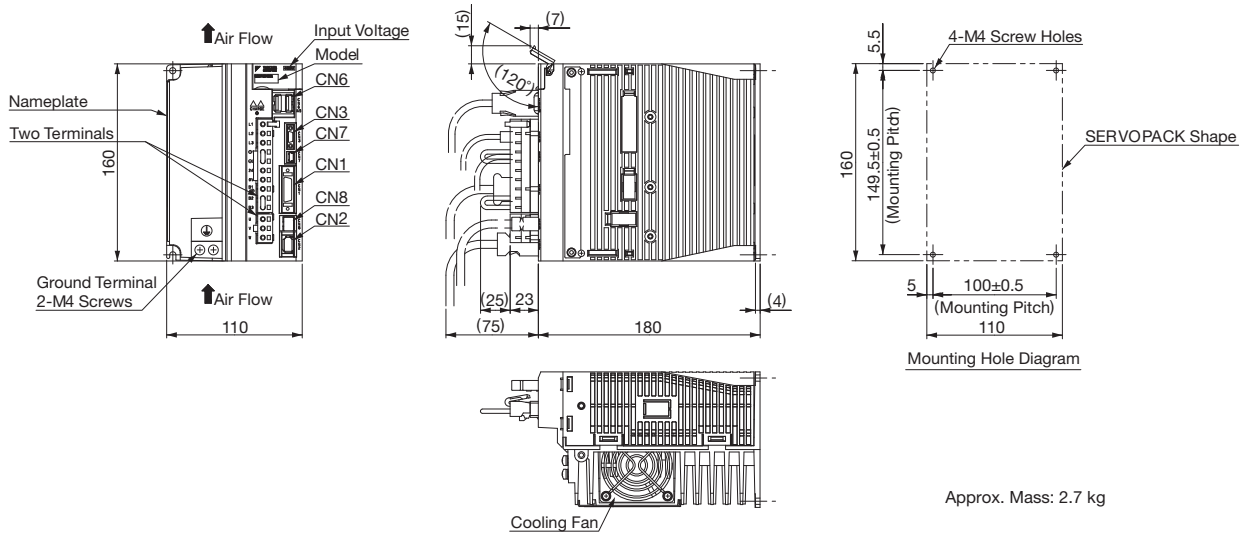
(3) Three-phase 230 VAC, model: SGD V-3R8A1 □ A and -5R5A1 □ A



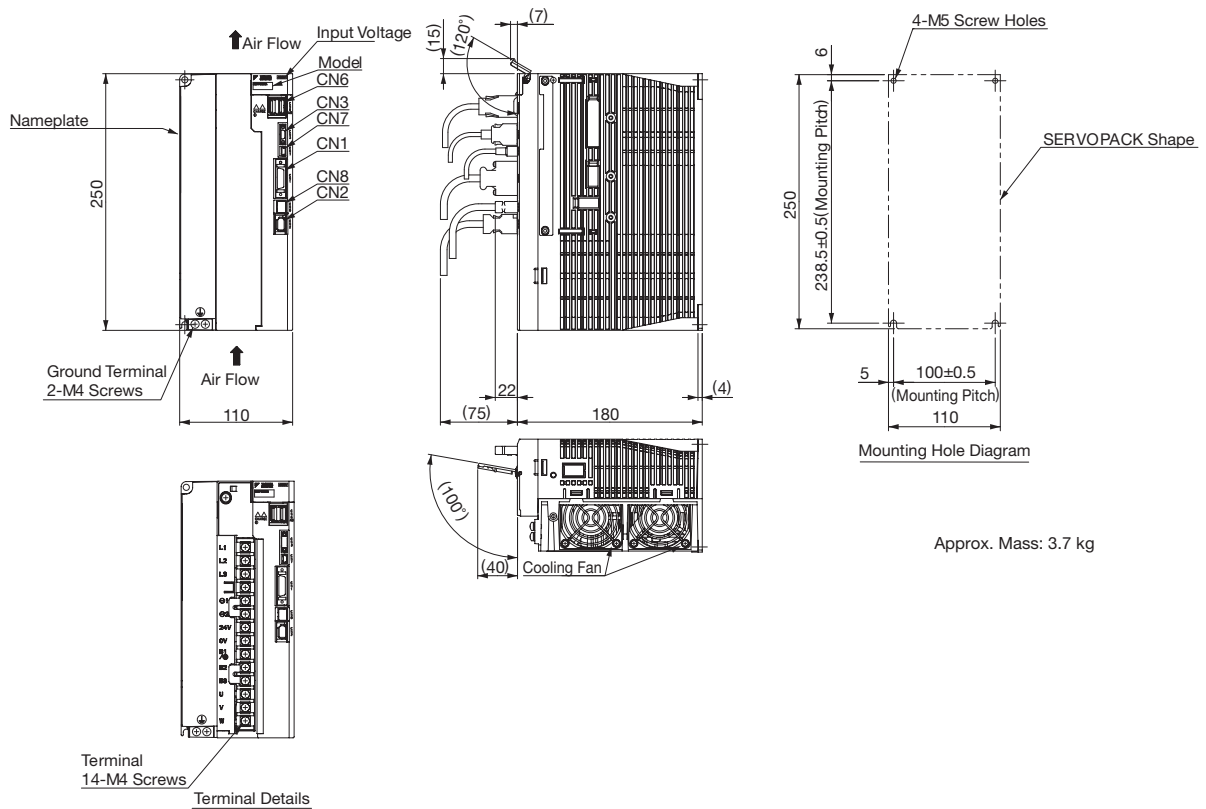
Mounting Hole Diagram

Approx. Mass: 1.5 kg

(4) Three-phase 400 VAC, model: SGDV-1R9D1 □ A, -3R5D1□A, and -5R4D1□A

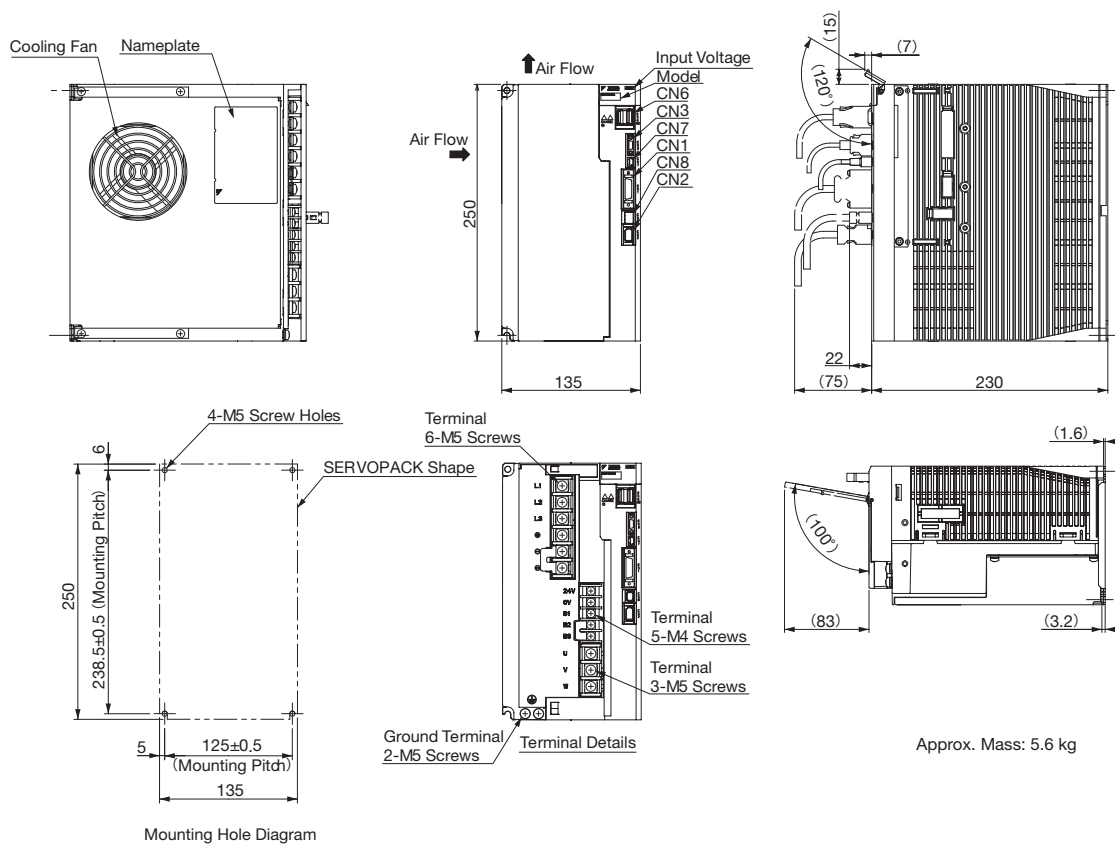


(5) Three-phase 400 VAC, model: SGDV-8R4D1 □ A and -120D1□A





(6) Three-phase 400 VAC, model: SGDV-170D1□A



Connectors for Base-mounted SERVOPACKS

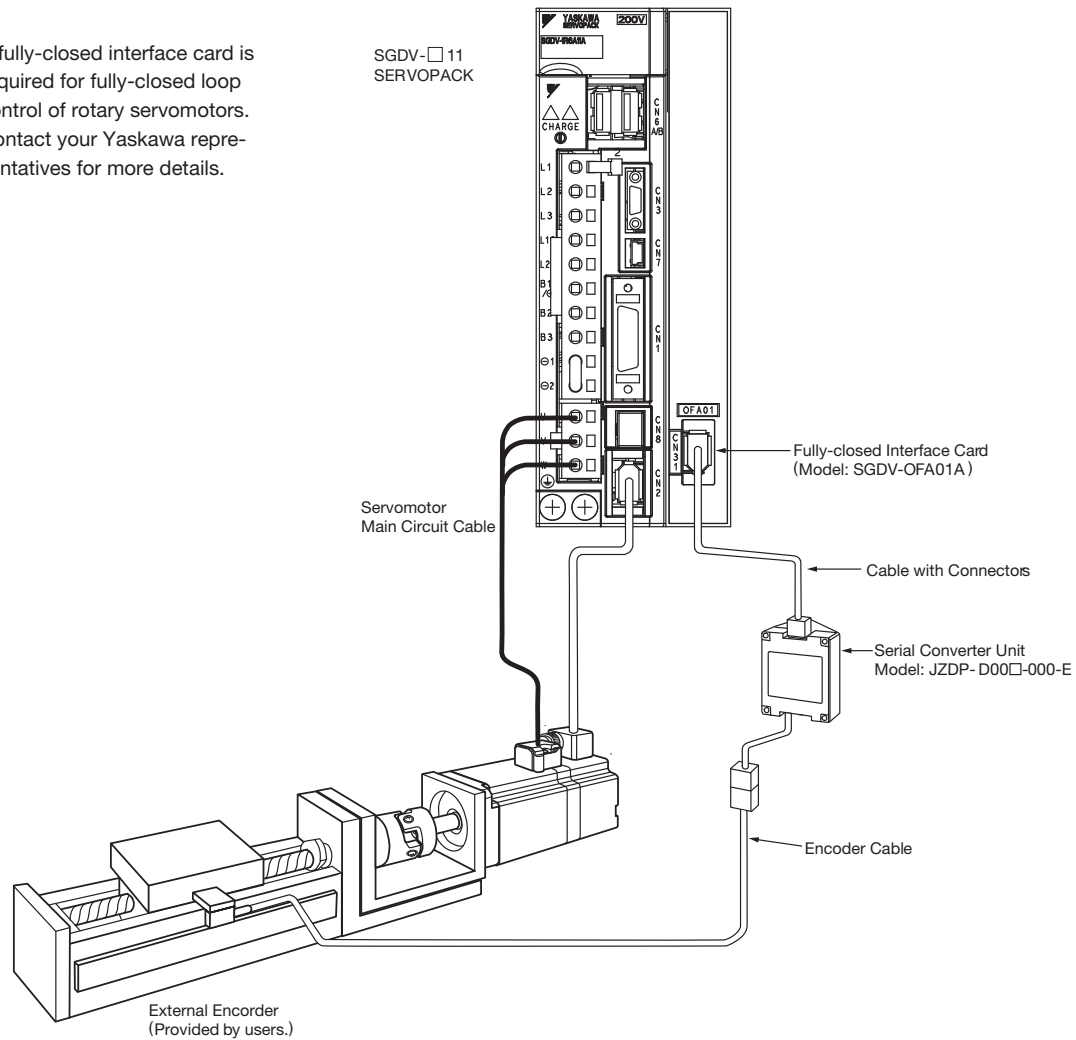
| Port | Model | Pole | Manufacturer |
|------|------------------------|------|-------------------------------|
| CN1 | 10226-52A2PL | 26 | Sumitomo 3M Ltd. |
| CN2 | 53984-0671 | 6 | Molex Japan Co., Ltd. |
| CN3 | HDR-EC14LFDTN-SLE-PLUS | 14 | Honda Tsushin Kogyo Co., Ltd. |
| CN6 | 1903815-1 | 8 | Tyco Electronics AMP K.K. |
| CN7 | MNC23-5K5H00 | 5 | ADVANCED-CONNECTEK INC. |
| CN8 | 1981080-1 | 8 | Tyco Electronics AMP K.K. |

Note: The connectors above or their equivalents are used for SERVOPACKS.

External Converter Units for Fully-closed Loop Control


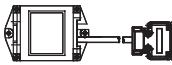
System Configuration for Fully-closed Loop Control

A fully-closed interface card is required for fully-closed loop control of rotary servomotors. Contact your Yaskawa representatives for more details.



Model Designations

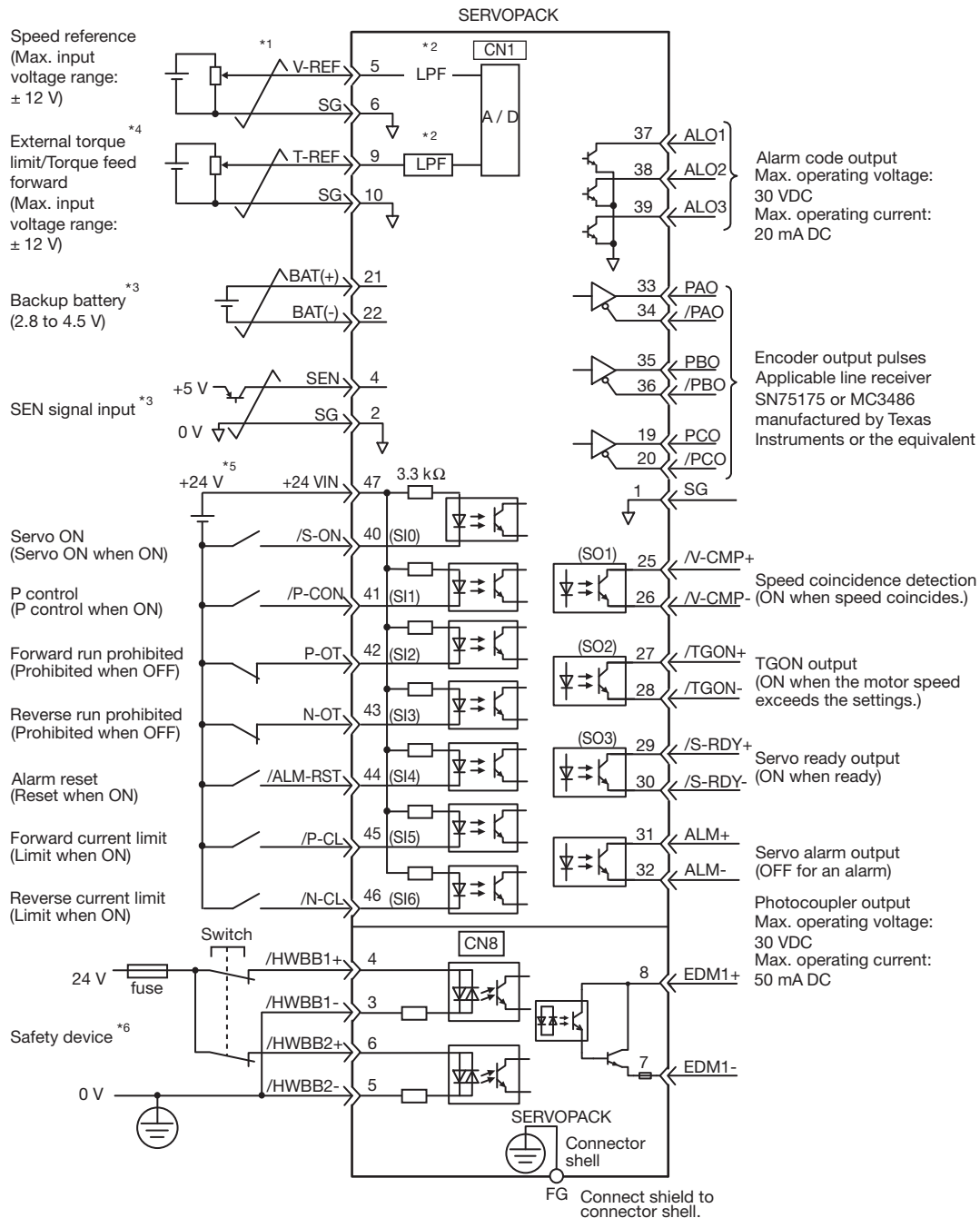
JZDP - D00□ - 000 - E

| Serial Converter Unit Model | | | |
|-----------------------------|---|--|-------------|
| Code | Appearance | Applicable External Encoder | Hall Sensor |
| D003 |  | Manufactured by HEIDENHAIN Corporation | None |
| D005 |  | Manufactured by Renishaw plc. | None |

EXAMPLES



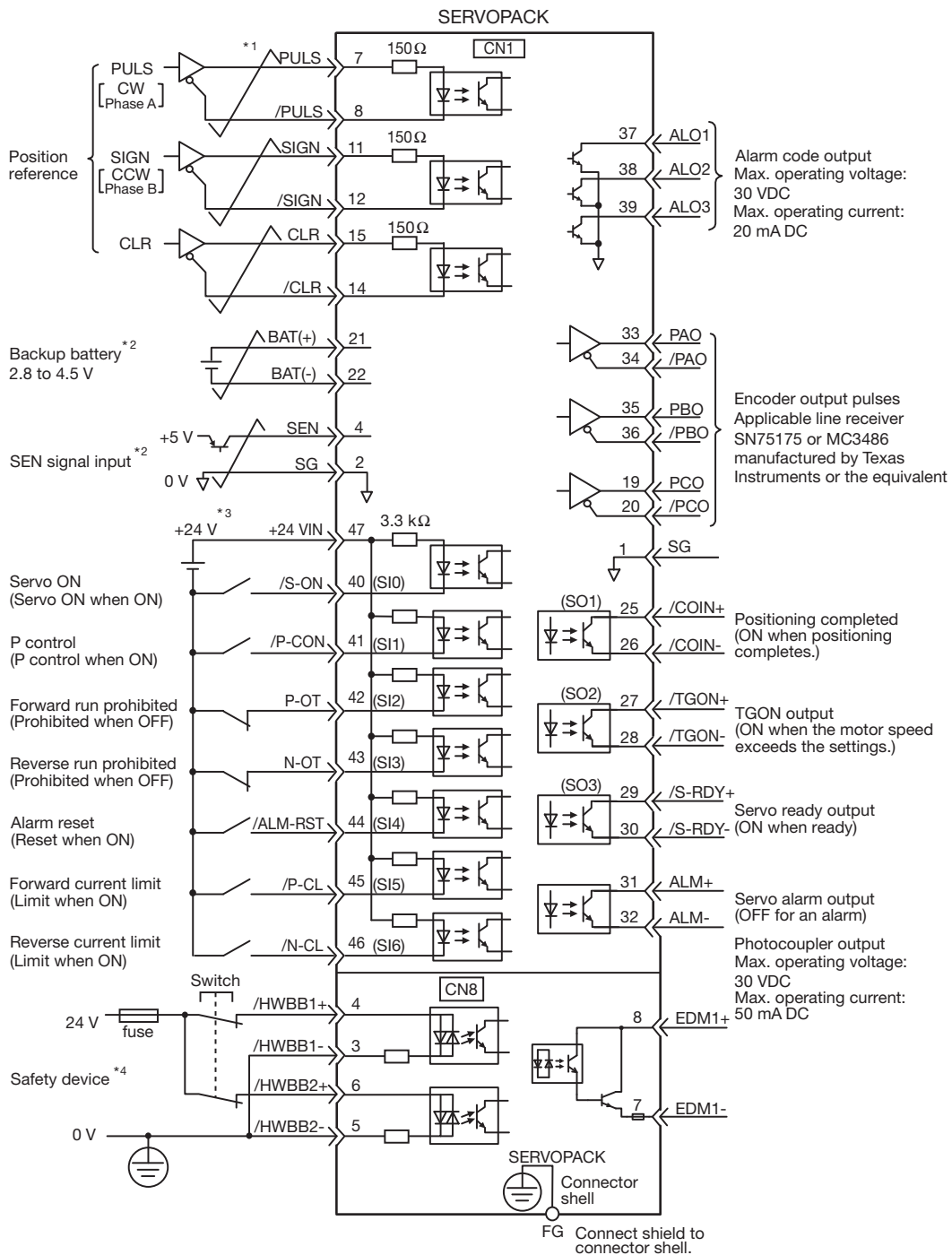
■ Example of I/O Signal Connections in Speed Control



- *1 represents twisted-pair wires.
 - *2 The time constant for the primary filter is 30µs.
 - *3 Connect when using an absolute encoder. When the encoder cable for the battery case is connected, do not connect a backup battery.
 - *4 Enabled by the parameter setting.
 - *5 Customers must purchase a 24 VDC power supply with double-shielded enclosure.
 - *6 For servo ON, connect to safety device and set wiring to enable safety function. When not using the safety function, use the SERVOPACK with the plug (JZSP-CVH05-E, provided as an accessory) inserted into the CN8.
- Note: The functions allocated to the input signals SI0 to SI6 and the output signals SO1 to SO3 can be changed by using the parameters.

EXAMPLES

■ Example of I/O Signal Connections in Position Control



*1 $\overline{\text{---}}$ represents twisted-pair wires.

*2 Connect when using an absolute encoder. When the encoder cable for the battery case is connected, do not connect a backup battery.

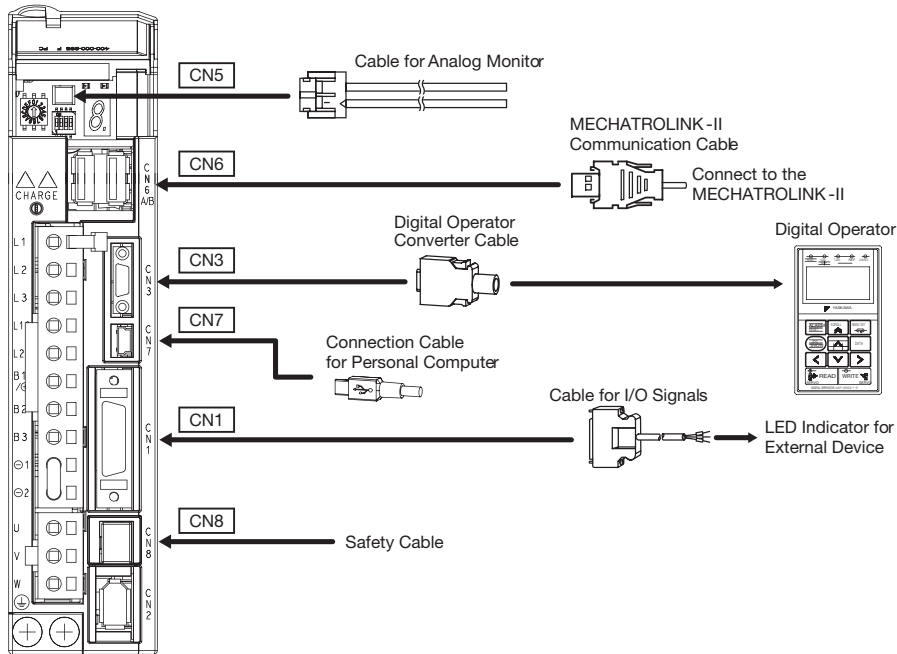
*3 Customers must purchase a 24 VDC power supply with double-shielded enclosure.






*4 For servo ON, connect to safety device and set wiring to enable safety function. When not using the safety function, use the SERVOPACK with the plug (JZSP-CVH05-E, provided as an accessory) inserted into the CN8.

Note: The functions allocated to the input signals SI0 to SI6 and the output signals SO1 to SO3 can be changed by using the parameters.

SELECTING CABLES

Cables for **CN1** **CN3** **CN5** **CN6** **CN7** **CN8** (MECHATROLINK-II Communications Reference Type SERVOPACKS)



| Name | Length | Order No. | Specifications | Details | |
|--|---|---|---|---|-----|
| CN1 Cables for I/O Signals | Connector Kit | JZSP-CSI9-2-E | Soldered | (1) | |
| | Connector | Connector: 10126-3000PE Case: 10326-52A0-008 (Sumitomo 3M Ltd.) |  | | |
| CN3 | Digital Operator | JUSP-OP05A-1-E | With Connection Cable (1 m) | (2) | |
| | Digital Operator Converter Cable *1 | JZSP-CVS05-A3-E | Cable with Connectors at Both Ends (0.3 m) | (3) | |
| CN7 Connection Cables for Personal Computer | | JZSP-CVS06-02-E | | - | |
| CN6A CN6B MECHATROLINK-II Communication Cable | Cables with Connectors at Both Ends | 0.5 m | JEPMC-W6002-A5-E |  | (5) |
| | | 1 m | JEPMC-W6002-01-E | | |
| | - | JEPMC-W6002-□-E | | | |
| | Terminator | | JEPMC-W6022-E |  | (6) |
| CN5 Cables for Analog Monitor | 1 m | JZSP-CA01-E | SERVOPACK End |  | (4) |
| CN8 Cables for Safety Functions | Cables with Loose Wires at One End*2 | JZSP-CVH03-03-E | |  | - |

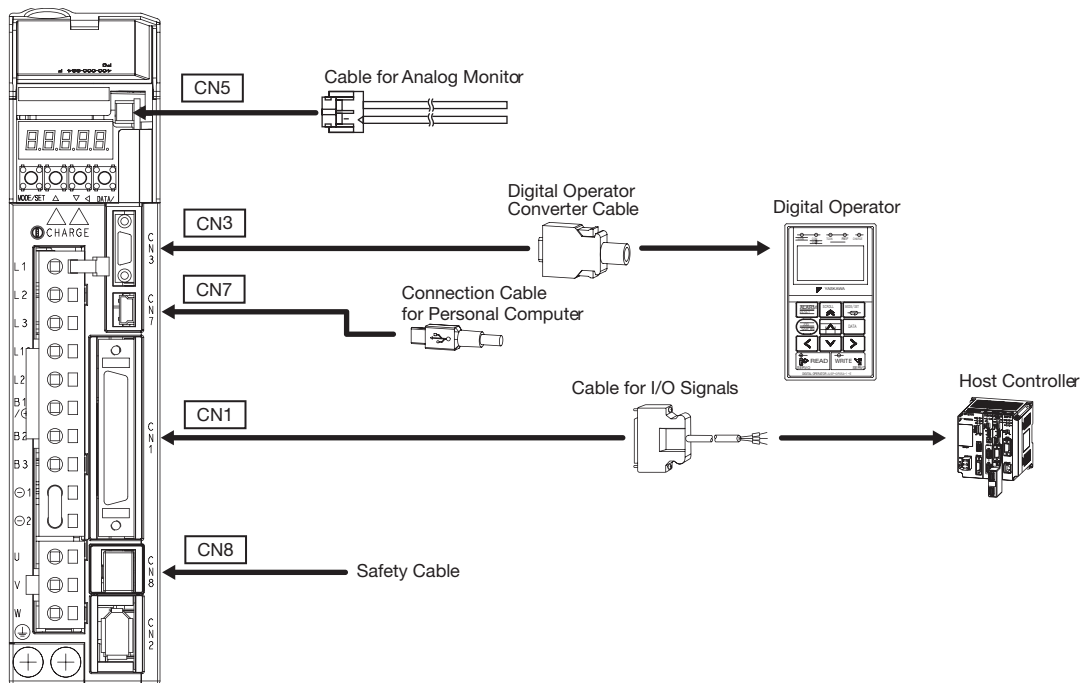
*1 : A converter cable is required to use Σ -III series digital operators (model: JUSP-OP05A) for Σ -V series SERVOPACKS.




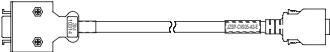


*2 : When using the safety function, connect this cable to the safety devices.

Even when not using the safety function, use SERVOPACKs with the Safe Japan Connector (model: JZSP-CVH05-E) connected.

SELECTING CABLES

Cables for **CN1** **CN3** **CN5** **CN7** **CN8** (Analog voltage / Pulse Train Reference type SERVOPACK)



| Name | Length | Order No. | Specifications | Details | |
|--|--------------------------------------|-------------|--|--|-----|
| CN1 Cables for I/O Signals | Connector Terminal Converter Unit | | JUSP-TA50PG-E | Terminal Block and 0.5 m Connection Cable  | (1) |
| | Cables with Loose Wires at One End | 1 m | JZSP-CSI01-1-E | Cable with Loose Wire at One Peripheral Devices  | (2) |
| | | 3 m | JZSP-CSI01-3-E | | |
| CN3 | Digital Operator | | JUSP-OP05A-1-E | With Connection Cable (1 m)  | (3) |
| | Digital Operator Converter Cable*1 | | JUSP-CVS05-A3-E | Cable with Connectors at Both Ends (0.3 m)  | (4) |
| CN7 Connection Cables for Personal Computer | | | JZSP-CVS06-02-E | | - |
| CN5 Cables for Analog Monitor | 1 m | JZSP-CA01-E | SERVOPACK End  | (5) | |
| CN8 Cables for Safety Functions | Cables with Loose Wires at One End*2 | | JZSP-CVH03-03-E |  | - |

*1 : A converter cable is required to use Σ -III series digital operators (model: JUSP-OP05A) for Σ -V series SERVOPACKs.

*2 : When using the safety function, connect this cable to the safety devices.

Even when not using the safety function, use SERVOPACKs with the Safe Japan Connector (model: JZSP-CVH05-E) connected.

■ Notes



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Yaskawa is certified to ISO 9001 and the
environmental management system
standard ISO 14001.

International Standards



Safety Standards

EN954-1: Safety Category 3
IEC61800-5-2: Safe Torque Off (STO)

RoHS Directive

RoHS Directive Stands for the EU directive on the Restriction of
the Use of Certain Hazardous Substances in Electrical
and Electronic Equipment.

Technical specifications are subject to change without notice.

While every care has been taken in the compilation of this information and
every attempt was made to present up-to-date and accurate information,
we cannot guarantee that inaccuracies will not occur.

Specifications are subject to change without notice
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